

## Unmatched strength and lasting durability

Achieve commercial-grade strength and lasting durability for your customers' long-term return on investment. Pella Impervia products are made from our proprietary fiberglass material, the strongest material for windows and patio doors, engineered for lasting durability.<sup>1</sup>

## Revolutionary hardware

Introducing a revolutionary way to operate casement and awning windows. This patent-pending, Easy-Slide Operator simply slides to open, without the effort of cranking.

- **100x more impact resistant<sup>2</sup>**

Pella's fiberglass is 100x more impact-resistant than Andersen's Fibrex windows. You can trust our fiberglass products to be better equipped to stand up to a hammer misfire and other jobsite conditions.

- **Proven performance**

Engineered for the rigorous performance requirements of a commercial building, Pella Impervia products provide outstanding resistance to water, wind and outside noise.<sup>3</sup>

- **Installation solutions and expertise**

With nearly 100 years in business, we've got you covered with products and installation solutions for your exact situation.

- **Exceptional mulling capabilities**

With both interior and exterior accessory grooves on all Pella fiberglass products, you can create larger, unique combinations specifically for your remodel or new construction project. Our extensive factory-mulled options will come preassembled, saving you time on the jobsite.

# Pella<sup>®</sup> Impervia<sup>®</sup>

Fiberglass windows and patio doors

## Sleek profiles and more glass

Create bold designs from sleek profiles and more glass with our intentionally-designed products made from our exceptionally strong proprietary fiberglass.

- **Up-to-date color palette**

Achieve your design style with up-to-date frame color options, including Black.

- **Tested beyond requirements**

Tested beyond industry standards and to extremes from -40°F to 180°F, our proprietary fiberglass can handle the most extreme heat and sub-zero cold<sup>4</sup>. Our products are tested beyond industry standards to help ensure less maintenance with fewer callbacks.

- **Durable three-way corner joints**

For added strength, durability and reliable water performance, Pella Impervia products feature corner locks and sashes injected with sealant and fastened with screws.

- **The confidence of a strong warranty<sup>5</sup>**

We know your reputation matters, so we have one of the strongest warranties in the business.

### Available in these window and patio door styles:



Special shape windows also available.

<sup>1,2,3,4,5</sup> See back cover for disclosures.



# Delivering unmatched strength, engineered for lasting durability.<sup>1</sup>

Pella's proprietary fiberglass vs. Andersen Fibrex<sup>2,6,7</sup>  
Pella Impervia products won't dent, bend or break as much as the competition.

**Won't dent.**

**100x**

more impact-resistant

**Won't bend.**

**10x**

stronger

**Won't break.**

**20x**

the tensile strength

## Product Specifications

Window & Patio Door Styles	Min. Width	Min. Height	Max. Width	Max. Height	Performance Class & Grade	Performance Values			Frame/Install
						U-Factor	SHGC	STC	
Vent Awning	20"	17-½"	59-½"	59-½"	LC30-LC50	0.18-0.48	0.16-0.55	29-37	Block Frame, Standard Fin, Off-set Fin, Integral Fin
Fixed Awning	13-½"	11-½"	71-½"	79-½"	LC45-LC50	0.16-0.49	0.18-0.63	28-36	
Vent Casement	17-½"	20"	37-½"	79-½"	LC45-LC50	0.26-0.45	0.18-0.55	25-32	
Fixed Casement	13-½"	11-½"	71-½"	79-½"	LC45-LC50	0.22-0.48	0.20-0.62	27-33	
Vent Double-Hung	17-½"	29-½"	47-½"	77-½"	LC30-LC50	0.25-0.49	0.19-0.58	26-29	Block Frame, Standard Fin, Off-Set Fin, Integral Fin, Flush Frame
Vent Single-Hung	17-½"	23-½"	47-½"	77-½"	LC40-LC50	0.24-0.51	0.19-0.59	26-32	
Sliding Window (OX, XO)	23-½"	11-½"	71-½"	71-½"	LC30-LC50	0.25-0.50	0.19-0.59	26-33	
Sliding Window (XOX)	47-½"	17-½"	107-½"	71-½"	LC30-LC50	0.25-0.50	0.19-0.59	26-32	
Fixed Sash and Frame	13-½"	13-½"	71-½"	71-½"	CW35-CW50	0.22-0.50	0.20-0.62	27-33	Block Frame, Standard Fin, Off-Set Fin
Fixed Frame Direct Set	11-½"	11-½"	143-½"	143-½"	CW50	0.14-0.46	0.18-0.69	28-36	
Sliding Patio Door (One Panel)	27"	71-½"	50-⅝"	119-½"	LC30-LC50	0.17-0.48	0.19-0.59	29-33	Block Frame, Standard Fin, Off-Set Fin
Sliding Patio Door (Two Panel)	59-¼"	71-½"	95-¼"	119-½"	LC30-LC50	0.17-0.48	0.19-0.59	29-33	
Sliding Patio Door (Three Panel)	91-⅞"	71-½"	145-⅞"	119-½"	LC35-LC50	0.17-0.48	0.19-0.59	29-33	

Window sizes available in 1/8" increments  
Maximum square footage rules apply. Maximum width and height cannot exceed the maximum square footage. Special shapes available.  
Two and three-panel sliding patio door configurations that are greater than or equal to 95.5" in height will come knock-down and require field assembly.  
Knock-down will be optional for two and three-panel configurations until 95.5" in height.

## Glass & Additional Energy Efficiency Upgrades

**InsulShield® Low-E Glass<sup>8</sup>** Pella Impervia products offer energy-efficient options that will meet or exceed ENERGY STAR guidelines in all 50 states?



Advanced Low-E insulating dual- or triple-pane glass with argon



Advanced Comfort Low-E insulating dual-pane glass with argon

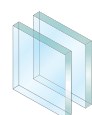


Natural Sun Low-E insulating dual- or triple-pane glass with argon

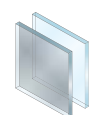


SunDefense™ Low-E insulating dual- or triple-pane glass with argon

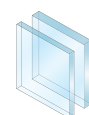
### Additional Glass Options



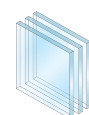
Tempered glass



Laminated (non-impact-resistant)<sup>10</sup> tinted<sup>11</sup> or obscure glass also available on select products



STC (Sound Transmission Class) dual-pane sound control glass<sup>12</sup>



Triple Pane<sup>13</sup>

**Foam Insulation Options** Optional foam-insulated frame and sash are available to increase energy efficiency.

## Color & Finishes

### Frame Colors

Our long-lasting powder-coat finish resists chipping and fading and meets AAMA 624, which is a highly-rated fiberglass finish that will never need to be repainted or refinished.

#### Solid-Color:



#### Dual-Color:<sup>14</sup>



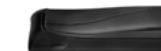
## Window Hardware

### Casement & Awning

The patent-pending Easy-Slide Operator is a revolutionary way to operate casement and awning windows. Simply slide to open, without the effort of cranking. With precision venting technology, the window will open to an exact location. Or select the fold-away crank, that folds neatly away, against the window frame. Neither solution will interfere with roomside window treatments.



Easy-Slide Operator



Fold-Away Crank

#### Color-Matched Finishes:



#### Additional Finish:<sup>15</sup>



### Sliding, Single & Double-Hung

Pella's cam-action lock pulls the sashes against the weatherstripping on single-hung, double-hung and sliding windows for a tighter seal.

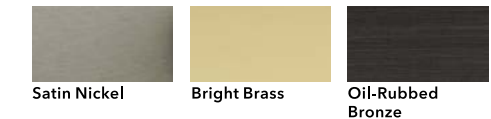


Cam-Action Lock

#### Color-Matched Finishes:

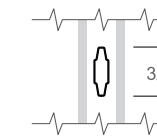


#### Additional Finish:

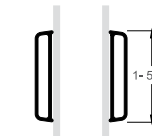


## Grilles

Grilles are color-matched to window or patio door interior and exterior frame color.



Aluminum Grilles-Between-the-Glass ¾"<sup>16</sup>



Applied Grilles<sup>17</sup>

## Patio Door Hardware

### Sliding Patio Door

Elevate a home's style with sleek hardware selections.



Sliding Patio Door Handle

#### Color-Matched Finishes:



White



Brown



Matte Black

#### Additional Finish:



Satin Nickel

### Secure Vent Lock

A secure vent lock comes standard on all Pella Impervia sliding doors and provides security in both the closed and venting positions. Secure vent lock is color-matched to the interior of the frame.



Secure Vent Lock

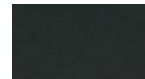
#### Color-Matched Finishes:



White



Brown



Matte Black

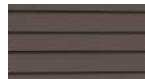
## Patio Door Blinds

### Blinds-Between-the-Glass<sup>18</sup>

Give your homeowners more privacy by adding blinds-between-the-glass. Located between panes of glass, blinds are protected from dust, dirt and damage.



White



Slate Gray



Espresso

<sup>1</sup> Pella's proprietary fiberglass material has displayed superior strength over wood, vinyl, aluminum, wood/plastic composites, and other fiberglass materials used by leading national brands in tensile and 3-point bend tests performed in accordance with ASTM D638 and D790 testing standards.

<sup>2</sup> Impact testing performance based on testing 10 samples of each material using ASTM D256, Method C.

<sup>3</sup> Pella® Impervia® windows and patio doors have a performance class of LC or higher. For information on product ratings see [www.pella.com/performance](http://www.pella.com/performance).

<sup>4</sup> In testing performed in accordance with ASTM testing standards, Pella's fiberglass has displayed superior performance in strength, ability to withstand extreme heat and cold and resistance to dents and scratches. Special shape windows are made from a fiberglass resin material.

<sup>5</sup> See written limited warranty for details, including exceptions and limitations, at [installpella.com/warranties](http://installpella.com/warranties)

<sup>6</sup> Tensile testing performance based on testing 7 samples of each material using ASTM D638 test methodology.

<sup>7</sup> 3-point bend testing performance based on testing 10 samples of each material using ASTM D790 test methodology.

<sup>8</sup> Optional high-altitude Low-E insulating glass available with or without argon on select products.

<sup>9</sup> Some Pella products may not meet ENERGY STAR® guidelines in Canada. For more information, contact your local Pella sales representative or go to [energystar.gc.ca](http://energystar.gc.ca).

<sup>10</sup> For best performance, the laminated glass may be in the interior or exterior pane of the insulating glass, depending on the product.

<sup>11</sup> Available with Advanced Low-E insulating glass with argon with bronze, gray or green tint on select products.

<sup>12</sup> Sound control glass consists of dissimilar glass thickness (3mm/5mm or 5mm/3mm).

<sup>13</sup> Available on direct set, awning and casement windows and sliding patio doors. Not available with Advanced Comfort Low-E glass.

<sup>14</sup> Available early 2023.

<sup>15</sup> Only available for fold-away crank.

<sup>16</sup> Appearance of exterior grille color may vary depending on the Low-E insulating glass selection.

<sup>17</sup> Available on direct set windows only.

<sup>18</sup> Available on all two-panel and select sizes for three- and four-panel sliding patio doors only.