

# **Contract - Detailed**

Sales Rep Name: Smith, Troy

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Phone:

Fax:

Customer Information	Project/Delivery Address	Order Information			
McCarter Construction	TANNER/BOWMAN	Quote Name: JW LS WHITE/UNFIN			
475 Washington St	475 Washington St				
•		Order Number: 189			
SOUTH LYON, MI 48178-1321	Lot#	Quote Number: 15142299			
Primary Phone: (248) 446-1750	SOUTH LYON, MI 48178-1321	Order Type: Non-Installed Sales			
Mobile Phone:	County:	Wall Depth:			
Fax Number: (248) 4461830	Owner Name:	Payment Terms: Net 30 Days			
E-Wail:		Tax Code: MISALESTAX			
Contact Name:	Owner Phone:	Cust Delivery Date: None			
		Quoted Date: 2/16/2022			
Great Plains #: 1000375471		Contracted Date:			
Customer Number: 1002537941		Booked Date:			
Customer Account: 1000375471		Customer PO #:			

Line# Location: Front Bathroom 10

Item Price

Qty Ext'd Price



2109 Viewed From Exterior

PK#

Lifestyle, Casement Right, 26.5 X 28, Without HGP, White

1: 26.528 Right Casement
Frame Size: 26 1/2 X 28
General Information: No Package, Without Hinged Glass Panel, Clad, Pine, 5°, 3 11/16°
Exterior Color / Finish: Standard Enduraciad, White
Interior Color / Finish: Standard Endur

Obscure Glass Style: Pattern62(Standard)

Rough Opening: 27 - 1/4" X 28 - 3/4"

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Page

1 of

9

Printed on 4/11/2022

Customer: McCarter Construction

Project Name: TANNER/BOWMAN

Order Number: 189

Quote Number: 15142299

Line# Location: 15 Green Room PK# 2110

Viewed From Exterior

## Lifestyle, Casement Right, 26 X 28, Without HGP, White

Item Price

Qty Ext'd Price

1: 2628 Right Casement

Frame Size: 26 X 28

Frame Size: 20 A 20 General Information: No Package, Without Hinged Glass Panel, Clad, Pine, 5", 3 11/16" Exterior Color / Finish: Standard Enduraclad, White

Interior Color / Finish: Unfinished Interior

Glass: Insulated Low-E Advanced Low-E Insulating Glass Argon Non High Altitude

Hardware Options: Wash Hinge Hardware, Fold-Away Crank, Brown, No Limited Opening Hardware, No Integrated Sensor

For the Comment of t

Attributes

Rough Opening: 26 - 3/4" X 28 - 3/4"

Line# Location: Green Room Front PK# 2110

Viewed From Exterior

Attributes

# Lifestyle, Sash Set, Fixed, 22.5 X 28, Without HGP, White

Item Price

Ext'd Price

Qty

1

1: 22.528 Fixed Sash Set Frame Size: 22 1/2 X 28

General Information: No Package, Without Hinged Glass Panel, Clad, Pine, 5", 3 11/16" Exterior Color / Finish: Standard Enduraclad, White

Exterior Cotor / Finish: Standard Enduraciaa, writte Interior Cotor / Finish: Unfinished Interior Glass: Insulated Low-E Advanced Low-E Insulating Glass Argon Non High Altitude Glass: Insulated Low-E Advanced Low-E Insulating Glass Argon Non High Altitude Performance Information: U-Factor 0.28, SHGC 0.28, VLT 0.52, CPD PEL-N-229-00863-00001, Performance Class LC, PG 50, Calculated Positive DP Rating 50, Calculated Negative DP Rating 50, Var Rated 08|11 Grille: SDL w/Spacer, No Custom Grille, 7/8", Traditional (2W3H) Wrapping Information: Foldout Fins, Factory Applied, No Exterior Trim, 3 11/16", 5", Factory Applied, Pella Recommended Clearance, Perimeter Length = 101"

Rough Opening: 23 - 1/4" X 28 - 3/4"

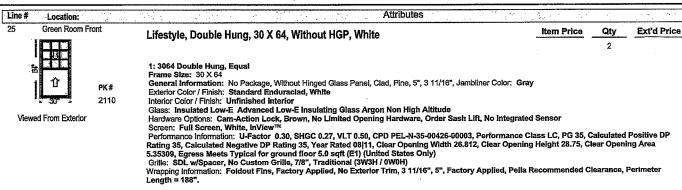
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Customer: McCarter Construction

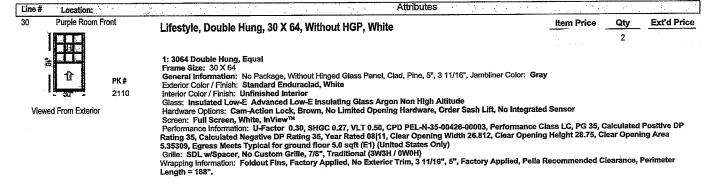
Project Name: TANNER/BOWMAN

Order Number: 189

Quote Number: 15142299



Rough Opening: 30 - 3/4" X 64 - 3/4"



Rough Opening: 30 - 3/4" X 64 - 3/4"

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Customer: McCarter Construction

Project Name: TANNER/BOWMAN

Order Number: 189

Quote Number: 15142299

Line # Attributes Location: 35 Purple Room Side Item Price Ext'd Price Qty Lifestyle, Double Hung, 30 X 64, Without HGP, White 1: 3064 Double Hung, Equal Frame Size: 30 × 64
General Information: No Package, Without Hinged Glass Panel, Clad, Pine, 5", 3 11/16", Jambliner Color: Gray Exterior Color / Finish: Standard Enduraciad, White Interior Color / Finish: Unfinished Interior PK# 2110 Interior Color / Finish: Unfinished Interior
Glass: Insulated Low-E Advanced Low-E Insulating Glass Argon Non High Altitude
Hardware Options: Cam-Action Lock, Brown, No Limited Opening Hardware, Order Sash Lift, No Integrated Sensor
Screen: Full Screen, White, InView™
Performance Information: U-Factor 0.30, SHGC 0.27, VLT 0.50, CPD PEL-N-35-00426-00003, Performance Class LC, PG 35, Calculated Positive DP
Rating 35, Calculated Negative DP Rating 35, Year Rated 08|11, Clear Opening Width 26.812, Clear Opening Helght 28.75, Clear Opening Area
5.35309, Egress Meets Typical for ground floor 5.0 sqft (E1) (United States Only)
Grille: SDL w/Spacer, No Custom Grille, 7/8", Traditional (3W3H / 0W0H)
Wrapping Information: Foldout Fins, Factory Applied, No Exterior Trim, 3 11/16", 5", Factory Applied, Pella Recommended Clearance, Perimeter
Length = 188". Viewed From Exterior

Rough Opening: 30 - 3/4" X 64 - 3/4"

Line # Location:	Attributes		3.04	54.31. 33
45 None Assigned	Wood Products 2 1/2 Colonial 2, Length: 96, Unfinished Wood. Wood Type: Pine	Item Price	12	Ext'd Price
	1: Accessory Frame Size: 1 X 1 General Information: Pine, 2 1/2 Colonial 2 Interior Color / Finish: Unfinished Wood Interior Wrapping Information: Perimeter Length = 0".			

Line# Location:	Attributes	Sign and the sign of the	PM Lat.		
50 None Assigned	3 1/2" w/kerf Solid Jamb Extension, Length: 96, Unfinished Wood. Wood Typ	oe: Pine <u>Ite</u>	m Price	Qty 12	Ext'd Price
	1: Accessory Frame Size: 1 X 1				

General Information: Pine, 3 1/2" w/kerf Solid Jamb Extension Interior Color / Finish: Unfinished Wood Interior Wrapping Information: Perimeter Length = 0". PK#

2108

Viewed From Exterior

Printed on 4/11/2022

Viewed From Exterior

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Page

4 of

9



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Mon, Feb 14 09:35 AM by Sean Mattson



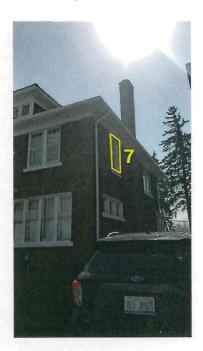
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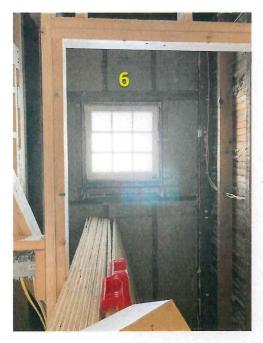
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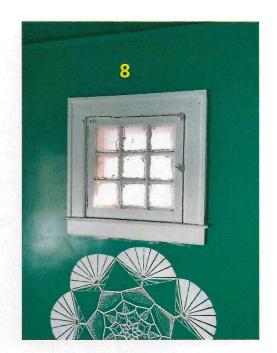
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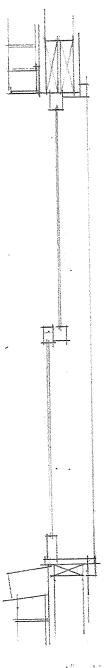
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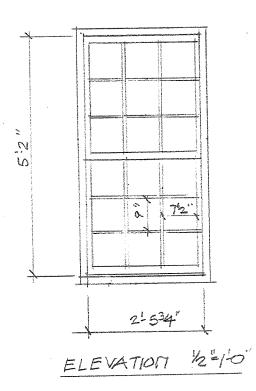
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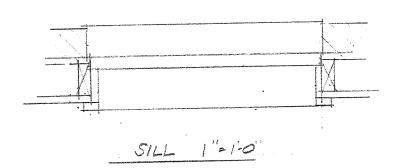
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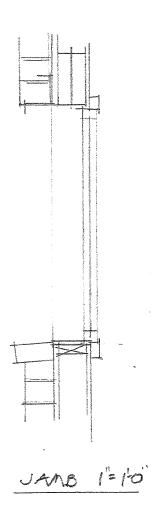


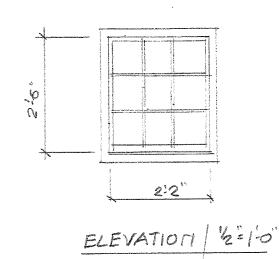


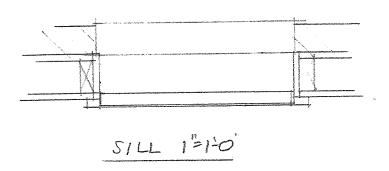
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EXISTNG SINGLE HUNG







EXISTING SIDE HINGE



# Lifestyle Series Casement

# **Detailed Product Description**

#### Frame

- Select softwood, immersion treated with Pella's EnduraGuard® wood protection formula in accordance with WDMA I.S.-4. The EnduraGuard formula includes three active ingredients for protection against the effects of moisture, decay, stains from mold and mildew. Plus, an additional ingredient adds protection against termite damage.
- Interior exposed surfaces are clear pine.
- · Exterior surfaces are clad with aluminum.
- Components are assembled with screws, staples and concealed corner locks.
- Overall frame depth is 5" (127mm) for a wall depth of 3-11/16" (94mm).
- Optional factory-applied jamb extensions available between 3-13/16" (97) and 9-3/16" (233).
- Optional factory-installed fold-out installation fins with flexible fin corners.
- Optional factory-applied EnduraClad® exterior trim.

#### Sash

- Select softwood, immersion treated with Pella's EnduraGuard® wood protection formula in accordance with WDMA I.S.-4. The EnduraGuard formula includes three active ingredients for protection against the effects of moisture, decay, stains from mold and mildew. Plus, an additional ingredient adds protection against termite damage.
- Interior exposed surfaces are clear pine.
- · Exterior surfaces are clad with aluminum, lap-jointed and sealed.
- Corners mortised and tenoned, glued and secured with metal fasteners.
- Sash thickness is [1-3/4" (45mm) dual-pane] [2-3/16" (55mm) triple-pane, (2-1/4" (57mm) including hinged glass panel)].

## Weatherstripping

- · Dual weatherstripping.
  - Flexible santoprene material compressed between frame and sash for positive seal on all four sides.
  - Secondary thermoplastic vulcanizate (TPV) weatherstrip between edge of sash and frame [Dual-Pane: leaf-type on the vertical sides and bottom side, and Santoprene® bulb-type weatherstrip on the top side] [Triple-Pane: leaf-type on all four sides].

## Glazing System,

- Quality float glass complying with ASTM C 1036.
- High altitude glazing available.
- Silicone-glazed 11/16" [obscure] dual-seal insulating glass [[annealed] [tempered]]
  [[Advanced Low-E] [SunDefense™ Low-E] [AdvancedComfort Low-E] [NaturalSun Low-E] with argon].
- Triple-Pane Glazing System:
  - Exterior silicone-glazed 11/16" [obscure] dual-seal insulating glass, [[annealed] [tempered]] [[Advanced Low-E] [SunDefense™ Low-E] [AdvancedComfort Low-E] [NaturalSun Low-E] with argon].
  - Interior hinged glass panel set in a [veneered fiberglass composite] [aluminum (advanced comfort)] frame finished to match interior (aluminum frames are veneered for stain finishes), fitted to sash with continuous gasket seal, clear [annealed] [tempered] glass.
  - Airspace between insulating glass and hinge glass panel is 1-1/32".

## Exterio

- Exterior aluminum surfaces are finished with EnduraClad® protective finish, in a multistep, baked-on finish.
- Finish color [Standard [Black] [White] [Brown] [Fossil]] [Feature [Iron Ore] Wolf gray]
   [Classic White] [Almond] [Portobello] [Putty] [Brick Red] [Hartford Green]].

## Interior

[Unfinished, ready for site finishing] [factory primed with one coat acrylic latex] [factory prefinished [White] [Linen White] [Bright White] [stain1]].

#### Hardware

- · Roto operator assembly
  - Steel worm gear sash operator with hardened gears.
  - Operator base to be zinc die cast with painted finish.
  - Operator linkage, hinge slide, and hinge arms are stainless steel.
  - Exposed fasteners are stainless steel.
  - Hardware will exceed 1,000 hours salt spray exposure per ASTM B 117.
- Innovative Locking System A single handle locking system which operates positiveacting arms that reach out and pull the sash into a locked position: one operating lock
  installed on units with lock-side frame dimension [Dual-pane ≤ 29"] [Triple-pane ≤
  41"], two unison operating locks are installed on units with lock-side frame dimension
  [Dual pane > 29"] [Triple-pane > 41"].
- Standard Integrated fold-away crank and lock handle finish is [baked enamel [Champagne] [White] [Brown] [Matte Black]] [Satin Brass] [Satin Nickel].

## **Optional Products**

#### Grille

- Simulated-Divided-Light [with optional spacer] (Dual-pane glazing)
  - 7/8" Grilles permanently bonded to the interior and exterior of glass.
  - Patterns are [Traditional] [Prairie] [Cross] [Top Row] [Custom Equally Divided].
  - Interior surfaces are [unfinished, ready for site finishing] [factory primed] [pine: factory prefinished [White] [Linen White] [Bright White] [stain1]].
  - Exterior color to match the exterior cladding color.
- Simulated-Divided-Light with Grilles-Between-the-Glass (Triple-pane glazing)
- 3/4" Grilles permanently bonded to the exterior of glass.
- Patterns are [Traditional] [Prairie] [Cross] [Top Row] [Custom Equally Divided].
- Exterior color to match the exterior cladding color.
- Insulating glass contains 3/4" contoured aluminum grilles permanently installed between two panes of glass.
- Interior color is [White] [Ivory] [Tan<sub>3</sub>] [Brickstone<sub>3</sub>] [Black] [Putty<sub>3</sub>] [Brown] [Harvest] [Cordovan].
- Grilles-Between-the-Glass<sub>2</sub>
  - Insulating glass contains 3/4" contoured aluminum grilles permanently installed between two panes of glass.
  - Patterns are [Traditional] [9-Lite Prairie] [Top Row] [Cross] [Custom Equally Divided].
  - Interior color is [White] [Ivory] [Tan<sub>3</sub>] [Brickstone<sub>3</sub>] [Black] [Putty<sub>3</sub>] [Fossil] [Brown] [Harvest] [Cordovan].
  - Exterior color [matched to the exterior cladding color] [Black] [White]4.

## Insect Screen

- Flat InView™ Screens
  - Vinyl-coated 18/18 mesh fiberglass screen cloth complying with the performance requirements of SMA 1201, set in aluminum frame fitted to inside of window, supplied complete with all necessary hardware.
  - Screen frame finish is baked enamel, [Champagne] [White] [Brown] [Black].
     or -
- Rolscreen\* Soft-close Retractable Screen
  - InView™ Screen cloth, self-storing, rolling, black vinyl-coated 18/18 mesh fiberglass screen cloth complying with ASTM D 3656 and the performance requirements of SMA 1201 mounted behind overhead cover.
  - Cover finish is [factory prefinished paint<sub>1</sub>] [pine veneer wrapped over extruded aluminum with factory prefinished stain<sub>1</sub>].
  - Guides are aluminum extrusion with [pine veneer wrapped over extruded aluminum with factory prefinished stain] [factory prefinished paint]

# Integrated Between-the-Glass Window Fashions (Triple-Pane glazing only) 1

- Slimshade® Blinds
  - 15 mm aluminum slat, bottom-up blinds with polyester cord ladder
  - Installed in sash between double glazing and interior hinged glass panel.
  - Operated with cordless operator or motorized with Insynctive® technology.
    - or -
- Cellular Fabric Shades
  - 11/16" width, bottom-up shades with hidden polyester cord, spun bond Polyethylene Terephthalate (PET) cellular fabric.
  - Installed in sash between double glazing and interior hinged glass panel.
  - Operated with cordless operator or motorized with Insynctive® technology.

## Hardware

- Optional factory applied limited opening hardware available for vent units in stainless steel; nominal 3" opening.
- Optional window opening control device available for field installation. Device allows window to open less than 4" with normal operation, with a release mechanism that allows the sash to open completely. Complies with ASTM F2090-17.

## Sensor

Optional factory installed integrated security sensors available in vent units.

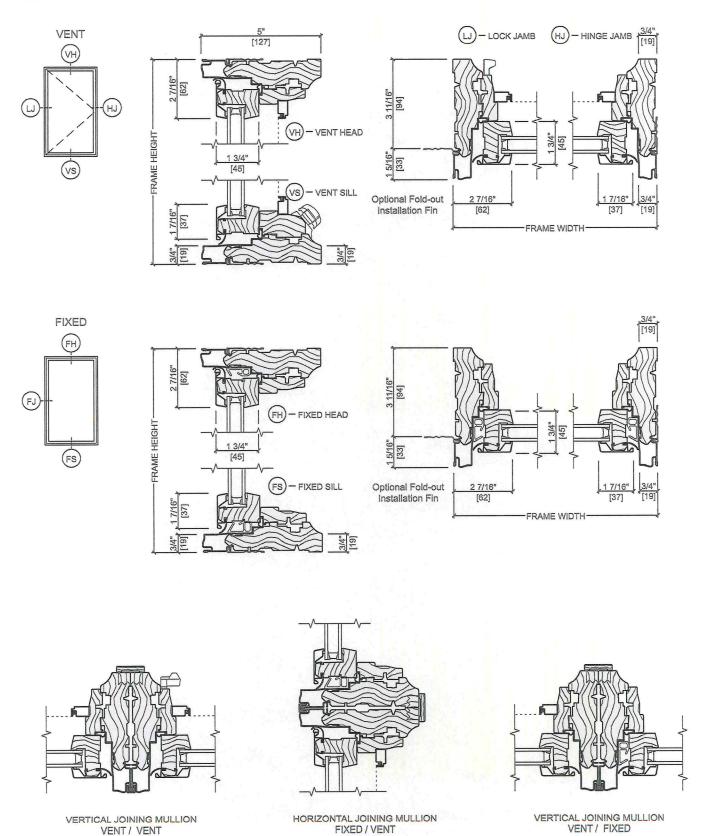
<sup>(1)</sup> Contact your local Pella sales representative for current designs and color options.

<sup>(2)</sup> Available on units glazed with Low-E insulated glass with argon, and obscure insulated glass.

<sup>(3)</sup> Tan, brickstone and putty Interior GBG colors are available only with matching interior and exterior colors.



# Unit Sections - Dual Pane



Scale 3" = 1'0"

All dimensions are approximate.

See supporting document Combination Recommendations for mullion limitations and reinforcing requirements.



# Lifestyle Series Double-Hung

# **Detailed Product Description**

#### Frame

- Select softwood, immersion treated with Pella's EnduraGuard® wood protection formula
  in accordance with WDMA I.S.-4. The EnduraGuard formula includes three active
  ingredients for protection against the effects of moisture, decay, stains from mold and
  mildew. Plus, an additional ingredient adds protection against termite damage.
- Interior exposed surfaces are clear pine.
- Exterior surfaces are clad with aluminum.
- Components are assembled with screws, staples and concealed corner locks.
- Overall frame depth is 5" (127 mm) for a wall depth of 3-11/16" (94mm).
- Jamb liner shall be high-impact polyvinyl chloride backed by continuous hard-tempered aluminum springs.
- Optional factory applied jamb extensions are available.
- Optional factory installed fold-out installation fins with flexible fin corners.
- Optional factory-applied EnduraClad® exterior trim.

#### Sash

- Select softwood, immersion treated with Pella's EnduraGuard® wood protection formula
  in accordance with WDMA I.S.-4. The EnduraGuard formula includes three active
  ingredients for protection against the effects of moisture, decay, stains from mold and
  mildew. Plus, an additional ingredient adds protection against termite damage.
- · Interior exposed surfaces are clear pine.
- Exterior surfaces are clad with aluminum, lap-jointed and sealed.
- Corners mortised and tenoned, glued and secured with metal fasteners.
- Sash thickness is 1-5/8" (41 mm).
- Sashes tilt for easy cleaning.

#### Weatherstripping

- Foam with 3 mm skin at head and bottom rail. Thermal-plastic elastomer bulb with slipcoating set into upper sash for tight contact at check rail.
- Secondary polyvinyl chloride leaf-type weatherstrip on bottom sash at sill.
- Jamb liner to seal against sides of sash.

## **Glazing System**

- Quality float glass complying with ASTM C 1036.
- High altitude glazing available.
- Silicone groove-glazed 11/16" [obscure] dual-seal insulating glass [[annealed] [tempered]] [[Advanced Low-E] [SunDefense™ Low-E] [AdvancedComfort] [NaturalSun Low-E] with argon]].

## Exterior

- Exterior aluminum surfaces are finished with EnduraClad® protective finish, in a multistep, baked-on finish.
- Color is [White] [Tan] [Putty] [Brown] [Poplar White] [Portobello] [Hartford Green] [Morning Sky Gray] [Brick Red] [Black].

## Interior

[Unfinished, ready for site finishing] [factory primed with one coat acrylic latex] [factory prefinished [White] [Linen] [Bright White] [stain1].

## Hardware

- Galvanized block-and-tackle balances are connected to sash with a polyester cord and concealed within the frame.
- Factory installed self-aligning surface-mounted sash lock. Two sash locks on units with frame width 33-1/4" and greater.
- Optional Sash lift furnished for field installation. Two lifts on units with frame width 33-1/4" and greater.
- Finish is [baked enamel [Champagne] [White] [Brown] [Matte Black]] [Satin Brass] [Satin Nickel].
- Champagne locks are standard on unfinished units; White locks are standard on factory prefinished white units.

## **Optional Products**

#### Grilles

- Simulated-Divided-Light [with optional spacer]
  - 7/8" Grilles permanently bonded to the interior and exterior of glass.
  - Patterns are [Traditional] [Prairie] [Cross] [Top Row] [Custom Equally Divided].
  - Interior surfaces are [unfinished, ready for site finishing] [factory primed] [pine: factory prefinished [White] [Linen White] [Bright White] [stain1]]. Exterior grilles to match the exterior cladding color.
  - Available only on units glazed with Low-E insulated glass with argon.
    - or -
- · Grilles-Between-the-Glass 2
  - Insulating glass contains 3/4" contoured aluminum grilles permanently installed between two panes of glass.
  - Patterns are [Traditional] [9-Lite Prairie] [Top Row] [Custom Equally Divided].
  - Interior color is [White] [Ivory] [Tan3] [Brickstone] [Black] [Putty3] [Brown3] [Harvest] [Cordovan].
  - Exterior color [matched to the exterior cladding color] [White]4.

#### Screens

- InView<sup>™</sup> screens
  - Full-size Vinyl-coated 18/18 mesh fiberglass screen cloth complying with the performance requirements of SMA 1201, set in aluminum frame fitted to outside of window, supplied complete with all necessary hardware.
  - Screen frame finish is baked enamel, color to match window cladding.

## Hardware

- Optional factory applied limited opening device available for vent units in steel, nominal 3-3/4" opening.
- Optional window opening control device available for field installation. Device allows window to open less than 4" with normal operation, with a release mechanism that allows the sash to open completely. Complies with ASTM F2090-10.

## Sensor

Optional factory installed integrated security sensors available in vent units.

<sup>(1)</sup> Contact your local Pella sales representative for current designs and color options.

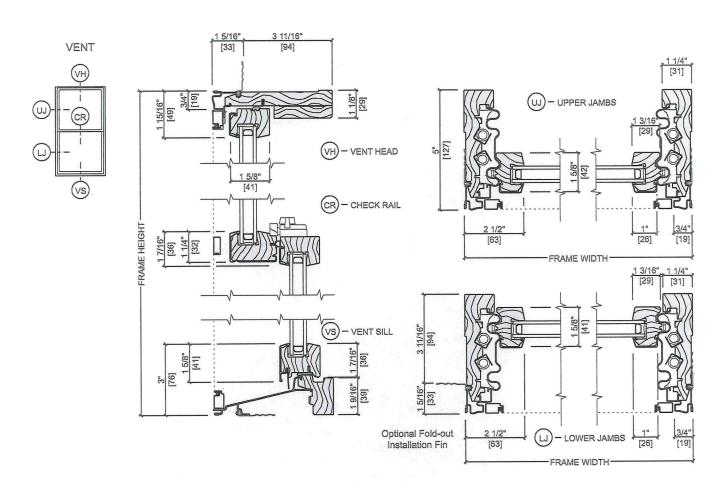
<sup>(2)</sup> Available on units glazed with Low-E insulated glass with argon, and obscure insulated glass.

<sup>(3)</sup> Tan, brown and putty Interior GBG colors are available only with matching interior and exterior colors.

<sup>(4)</sup> Appearance of exterior grille color will vary depending on Low-E coating on glass.



# **Unit Sections**





# Interior Glazed Detailed Product Description

#### Frame

- Select softwood, immersion treated with Pella's EnduraGuard® wood protection formula in accordance with WDMA I.S.-4. The EnduraGuard formula includes three active ingredients for protection against the effects of moisture, decay, stains from mold and mildew. Plus, an additional ingredient adds protection against termite damage.
- Interior exposed surfaces are [clear pine] [mahogany] [douglas fir].
- · Exterior surfaces are clad with extruded aluminum.
- Components are assembled with screws, staples, and concealed corner locks.
- Curved glass stops are segmented.
- Curved head assembly shall be mitered at end where joined to non-curved frame members, screwed and sealed.
- Curved head assembly consists of solid wood core blocks bonded to stabilized wood fiber with water-resistant glue. Two sheets are laminated with veneers at interior.
- Overall frame depth is 5" (127mm) for a wall depth of 3-11/16" (94mm).
- Optional factory-applied jamb extensions available.
- Optional factory-applied EnduraClad® exterior trim.

## Glazing System 1

- Quality float glass complying with ASTM C 1036.
- Custom and high altitude glazing available.
- Urethane-glazed [13/16"] [1"] dual-seal insulating glass [[annealed] [tempered]]
  [[clear] [Advanced Low-E] [SunDefense™ Low-E] [AdvancedComfort Low-E]
  [NaturalSun Low-E] with Argon]] [[bronze] [gray] [green] [obscure] Advanced Low-E with Argon].
- Urethane-glazed [1-1/8"] [1-1/4"] [1-3/8"] triple-seal insulating glass [[annealed] [tempered]] [[Advanced Low-E] [Advanced Low-E] [SunDefense™ Low-E] [SunDefense™ Low-E] [NaturalSun Low-E (NaturalSun Low-E with [Argon] [krypton]].
- Impact-Resistant
  - Urethane-glazed 1" dual-seal impact-resistant insulating glass 1 [1" [SGP] [PVB]] [1-1/4" SGP]. [[tempered] [annealed]] Laminated exterior light is [[Advanced Low-E with Argon] [SunDefense Low-E] [clear] [bronze] [gray] [green]]. Clear tempered interior light.

## Exterior

- Extruded aluminum clad exteriors shall be finished with EnduraClad® protective finish, in a multi-step, baked-on finish.
  - Color is [standard] [custom]<sub>2</sub>
- Extruded aluminum clad exteriors shall be finished with EnduraClad Plus protective finish with 70% fluoropolymer resin in a multi-step, baked-on finish.
  - Color is [standard] [custom]<sub>2</sub>

## Interior

[Unfinished, ready for site finishing] [factory primed with one coat acrylic latex]
 [factory prefinished [paint] [stain]<sub>2</sub>].

## **Optional Products**

#### Grilles -

- Integral Light Technology® grilles Traditional Style Collection
  - Interior grilles are [7/8"] [1-1/4"] [2" (traditional pattern only)] ogee profile that are solid [pine] [mahogany] [douglas fir]. Interior surfaces are [unfinished, ready for site finishing] [factory primed] [pine: factory prefinished [paint<sub>2</sub>] [stain<sub>2</sub>] to match interior finish]. Curved grilles may have visible finger joints.
  - Exterior grilles are [7/8" [ogee] [putty] profile] [1-1/4" [ogee] [putty] profile]
     [2" [ogee] [putty] profile (traditional pattern only)] that are extruded aluminum, color matched to exterior cladding.
  - Insulating glass contains non-glare spacer between the panes of glass.
  - Grilles are adhered to both sides of the insulating glass with VHB acrylic adhesive tape and aligned with the non-glare spacer.
  - Grille pattern is [Traditional] [Prairie] [Top Row] [Cross] [Sunburst] [Starburst].
- Integral Light Technology® grilles Contemporary Style Collection (rectangular and angled shapes only)
  - Interior grilles are [5/8"] [7/8"] [1-1/4"] [2"] square profile that are solid [pine] [mahogany] [douglas fir]. Interior surfaces are [unfinished, ready for site finishing] [factory primed] [pine: factory prefinished [paint] [stain]<sub>2</sub> to match interior finish].
  - Exterior grilles are [5/8"] [7/8"] [1-1/4"] [2"] square profile that are extruded aluminum, color matched to exterior cladding.
  - Insulating glass contains non-glare spacer between the panes of glass.
  - Grilles are adhered to both sides of the insulating glass with VHB acrylic adhesive tape and aligned with the non-glare spacer.
  - Grille pattern is [Traditional] [Prairie] [Top Row] [Cross].
- Simulated-Divided-Light grilles [with optional spacer]
  - Interior grilles are 7/8" regular profile that are solid pine. Curved grilles may have visible finger joints. Interior surfaces are [unfinished, ready for site finishing] [factory prefinished [paint] [stain] to match interior finish].
  - Exterior grilles are 7/8" regular profile extruded aluminum, color matched to exterior cladding.
  - Grilles permanently bonded to the interior and exterior of glass with VHB acrylic adhesive tape and are aligned with the optional spacer between the panes of insulating glass.
  - Grille Pattern is [Traditional] [Prairie] [Top Row] [Cross] [Sunburst] [Starburst]
  - Available only on units glazed with Low-E insulated glass with Argon.
    - or -
- Grilles-Between-the-Glass 3
  - Insulating glass contains 3/4" contoured aluminum grilles permanently installed between two panes of glass.
  - Interior color is [White] [Black] [Tan4] [Brown4] [Putty4] [Ivory] [Brickstone]
     [Harvest] [Cordovan].
  - Exterior color 6 is [Standard 2].
  - Grille pattern is [Traditional] [Prairie] [Cross] [Top Row] [Sunburst].

(3) Available in clear or Low-E insulating glass with Argon, and obscure insulated glass.

<sup>(1)</sup> Insulating glass with Argon is Low-E coated (except high altitude). All other insulating glass (including high altitude Low-E) is Air-filled.

<sup>(2)</sup> Contact your local Pella sales representative for current color options.

<sup>(4)</sup> Tan, Brown and Putty GBG colors are available in single-tone only (Brown/Brown, Tan/Tan or Putty/Putty), other interior/exterior color restrictions may apply.

<sup>(5)</sup> Certain grille types and patterns may have restrictions depending on unit size and shape, contact your local Pella sales representative for details.

<sup>(6)</sup> Appearance of exterior grille color will vary depending on Low-E coating on glass.



# Exterior Glazed Detailed Product Description

Consult with your local Pella sales representative for current availability, limitations may apply.

#### Frame

- Select softwood, immersion treated with Pella's EnduraGuard® wood protection formula in accordance with WDMA I.S.-4. The EnduraGuard formula includes three active ingredients for protection against the effects of moisture, decay, stains from mold and mildew. Plus, an additional ingredient adds protection against termite damage.
- Interior exposed surfaces are [clear pine] [mahogany] [douglas fir].
- · Exterior surfaces are clad with aluminum.
- Components are assembled with screws, staples, and concealed corner locks.
- Overall frame depth is 5" (127mm) for a wall depth of 3-11/16" (94mm).
- Optional factory-applied jamb extensions available.

## Glazing System 1

- Quality float glass complying with ASTM C 1036.
- · Custom and high altitude glazing available.
- Urethane-glazed clear single-light with removable aluminum stops.
- Urethane-glazed dual-seal insulating glass [[annealed] [tempered]] [[[clear] [[Advanced Low-E] [SunDefense™ Low-E] [AdvancedComfort Low-E] [NaturalSun Low-E] with Argon]] [[bronze] [gray] [green] Advanced Low-E with Argon] with removable aluminum stops.

#### Exterior

- Aluminum clad exteriors shall be finished with EnduraClad® protective finish, in a multi-step, baked-on finish.
  - Color is [standard] [custom]<sub>2</sub>.
    - or -
- Aluminum clad exteriors shall be finished with EnduraClad Plus protective finish with 70% fluoropolymer resin in a multi-step, baked-on finish.
  - Color is [standard] [custom]<sub>2</sub>.

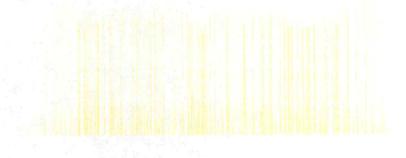
#### Interior

[Unfinished, ready for site finishing] [factory primed with one coat acrylic latex]
 [factory prefinished [paint] [stain]<sub>2</sub>.

## **Optional Products**

#### Grilles

- · Grilles-Between-the-Glass
  - Insulating glass contains 3/4" contoured aluminum grilles permanently installed between two panes of glass.
  - Patterns are [Traditional] [Prairie] [Cross] [Top Row] [Custom Equally Divided].
  - Interior color is [White] [Black] [Tan<sub>3</sub>] [Brown<sub>3</sub>] [Putty<sub>3</sub>] [Ivory] [Brickstone]
     [Harvest] [Cordovan].
  - Exterior color<sub>4</sub> is [standard<sub>2</sub>].



<sup>(1)</sup> Insulating glass with Argon is Low-E coated (except high altitude). All other insulating glass (including high altitude Low-E) is Air-filled.

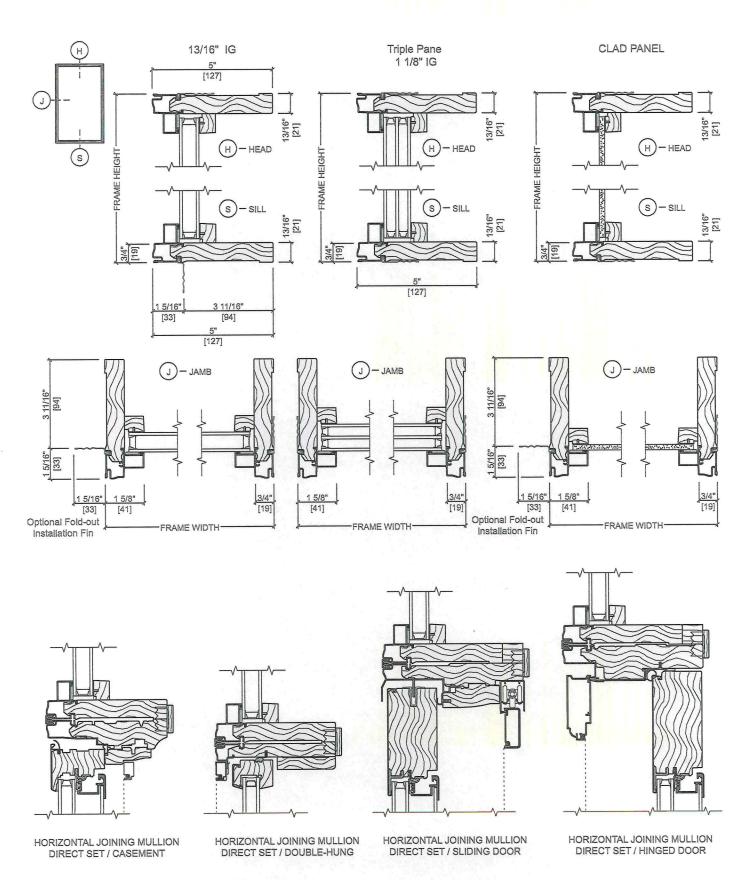
<sup>(2)</sup> Contact your local Pella sales representative for current designs and color options.

<sup>(3)</sup> Tan, Brown and Putty GBG colors are available in single-tone only (Brown/Brown, Tan/Tan or Putty/Putty) (Putty mono), other interior/exterior color restrictions may apply.

<sup>(4)</sup> Appearance of exterior grille color will vary depending on Low-E coating on glass.



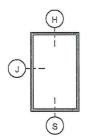
# Unit Sections - Interior Glazed Rectangular and Angled Shapes

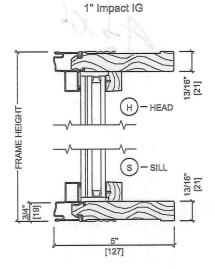


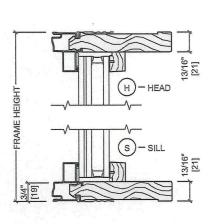
Scale 3" = 1' 0" All dimensions are approximate.



# Unit Sections - Interior Glazed Rectangular and Angled Shapes w/Impact-Resistant Glass







1-1/4" Impact IG

