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PAC-CLAD® PRODUCT RANGE

Petersen Aluminum Corporation (PAC), a Carlisle Company, was founded in 1965 as a metals service center to the architectural metal industry. Petersen provides products of the highest possible quality within reliable, dependable lead times. Petersen's strong national sales base allows for large inventories and cost economies for its customers.

Headquartered in Elk Grove Village, Illinois, located just outside of Chicago, Petersen also operates full production facilities in Annapolis Junction, Maryland; Tyler, Texas; Phoenix, Arizona and Acworth, Georgia, plus a regional sales office in Andover, Minnesota. In addition to the information found in this catalog, PAC maintains an extensive website at pac-clad.com where a PDF of this catalog is available in digital format and within the E-Binder on its website.

Technical assistance and service are available and complemented locally by a nationwide organization of architectural representatives who can offer assistance in material selection, finish specification and budgeting. Because Petersen's scope of applications is so wide, inquiries are encouraged.

PAC-CLAD ARCHITECTURAL SHEET AND COIL

PAC-CLAD is a versatile prefinished sheet metal coating of 70% polyvinylidene fluoride (PVDF) that is applied to Galvalume steel or prime quality aluminum. Originally developed for use in abrasive environments, PAC-CLAD has proven to be ideally suited for applications in roofing, wall, curtainwall, storefront and trim applications. PAC-CLAD is available in 46 standard colors carefully selected to complement a range of building materials and designs.

PAC-CLAD PANELS

Petersen is an industry leader in providing factory-produced architectural metal panels, maintaining extensive roll-forming equipment in all regional plants. Standing seam, exposed fastener, soffit and wall panels are factory-formed in lengths up to 64'. Refer to the specific product pages, or consult the local factory, for maximum lengths and capabilities for each facility. Matching flashing and trim also may be factory-formed, or field-formed from PAC-CLAD material.

PAC-CLAD ACCESSORIES

Petersen fabricates a wide range of roofing accessories from stocked PAC-CLAD colors and gauges. Trim, gutters and downspouts can be produced from Petersen's 46 standard PAC-CLAD colors.

PERIMETER/ROOF EDGE SYSTEMS

Petersen's perimeter/roof edge product line provides the complete system to ensure a clean, sure-fitting product while eliminating the need for field fabrication. All PAC perimeter systems are produced in 12' lengths for an estimated 20 to 40 percent savings in material handling over the typical 8' or 10' lengths. Perimeter systems are competitively priced while providing superior strength, aesthetics and ease of installation. Perimeter products are tested to the standards of ANSI/SPRI/FM 4435/ES-1, Miami-Dade and FM. For information on our coping and fascia products, please see page 40-41 of this catalog or visit pac-clad.com.



PAC-CLAD® COLOR CHART

TRIM

PAC-CLAD products are available in prime quality aluminum (.032 - .063), 24 and 22 gauge Galvalume steel, finished with a 70% PVDF finish on the top side, with a washcoat on the bottom. Other metals available include mill finish aluminum, stainless steel, Galvalume Plus and anodized aluminum.

A strippable vinyl film can be applied to coil, flat sheet or fabricated parts to protect painted surfaces. Vinyl masking is recommended where extra handling is expected. NOTE: Vinyl film must be removed immediately after installation.

FINISH WARRANTY

Life expectancy is 30 years-plus on 70% PVDF-finished materials. A 30-year, non-prorated finish warranty covering color fade, chalking and film integrity is available at no extra charge. Warranty for Weathered Steel and Weathered Copper does not cover fade. Warranty for Cardinal Red and Award Blue is 10 years for fade and 20 years for chalking and adhesion.

PREMIUM COLORS

Petersen's premium colors include several metallic finishes, plus two two-coat Weathered Steel and Weathered Copper finishes. These colors are ideal for all building envelope applications. A PAC-CLAD 30-year, non-prorated finish warranty applies.

COMMITMENT TO SUSTAINABILITY

PAC-CLAD products provide unmatched aesthetics and performance, plus an element of sustainability. Where possible, Petersen products include a high percentage of recycled material, which lowers their environmental footprint. Additionally, PAC products are 100% recyclable which may reduce the stream of solid waste to landfills.

Petersen also offers the industry's widest range of 46 standard colors, most of which feature outstanding SRI (Solar Reflectance Index) values for improved cooling and energy savings performance. Petersen offers 35 finishes that are rated by the Cool Roof Ratings Council and 31 colors that are Energy Star®-approved. In addition, 35 PAC-CLAD finishes have an SRI of 29 or higher for steep slope roofs, to allow a building to qualify for credits in the U.S. Green Building Council's Leadership in Energy and Environmental Design (LEED) Green Building Rating System.



Petersen Aluminum has been a proud partner with Sherwin-Williams Coil Coatings since 1972

NOTE: Colors above are not exact representations of actual PAC-CLAD colors. Ask a PAC representative for a color-chip chart or painted metal samples before making final color selection.

STANDARD COLORS



^{*} Denotes PAC-CLAD Cool Color

PREMIUM COLORS



PAC-CLAD® COLOR AVAILABILITY

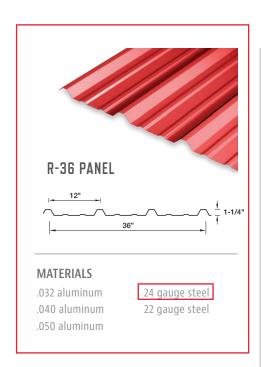
PAC-CLAD	REFLECTIVITY	EMISSIVITY	3 YEAR	SRI STEEL		EEL	ALUMINUM				20-IN	ENERGY	
STANDARD COLORS	KEILEGIIVIII	EMISSIVIII	EXPOSURE	ınc	24 GA.	22 GA.	.032	.040	.050	.063	24 GA.	.032	STAF
AGED BRONZE	0.29	0.87	0.27	29	~								
ALMOND	0.56	0.86	0.55	65	~	~	~	~	~		~		*
ARCADIA GREEN	0.29	0.87	0.29	29	~		~						*
AWARD BLUE***	0.24	0.86	0.23	22	~		~		~				
BERKSHIRE BLUE*	0.30	0.87	0.27	31	~								
BLACK ALUMINUM**	0.04	0.89	0.04	-2			~	~	~	~			
BONE WHITE	0.70	0.86	0.69	85	~	~	~	~	~	~	~	~	*
BURGUNDY	0.14	0.85	0.13	9	~		~		~				
BURNISHED SLATE	0.32	0.87	0.31	33	~								
CARDINAL RED***	0.44	0.86	0.44	49	-		~		~				*
CHARCOAL	0.30	0.86	0.30	30	~		~	~	~		~	~	*
CITYSCAPE	0.49	0.86	0.50	56	~	~	~	~	~		~	~	*
COLONIAL RED	0.43	0.86	0.31	31	~	· ·	~	~	~		·	Ť	*
DARK BRONZE	0.29	0.86	0.29	29	-		~						*
						~		~	~	~	~	~	
EVERGREEN	0.28	0.86	0.26	27	~		~						*
FOREST GREEN	0.10	0.86	0.10	4	~	~	~	~	~				
GRANITE*	0.33	0.87	N/A	34	~	~	~	~	~		-		*
GRAPHITE	0.29	0.87	0.28	29	~								
HARTFORD GREEN	0.08	0.88	0.08	3	~		~	~	~				
HEMLOCK GREEN	0.31	0.87	0.30	32	~		~		~				*
HUNTER GREEN	0.28	0.86	0.27	27	~		~						*
INTERSTATE BLUE	0.16	0.87	0.15	12	~		~		~				
MANSARD BROWN	0.31	0.86	0.31	31	~	~	~	~	~				*
MATTE BLACK STEEL**	0.26	0.86	0.25	25	~	~					~		
MEDIUM BRONZE	0.30	0.87	0.29	31	~	~	~	~	~	~	~	~	*
MIDNIGHT BRONZE	0.06	0.87	0.06	0	~			~					
MILITARY BLUE	0.31	0.86	0.30	31	~		~						*
MUSKET GRAY	0.32	0.86	0.31	33	~	~	~		~				*
PATINA GREEN	0.33	0.86	0.32	34	~		~						*
SANDSTONE	0.48	0.86	0.48	54	~	~	~	~	~	~	~	~	*
SIERRA TAN	0.32	0.82	0.31	31	· ·	~	~	~	~		~	_	*
SLATE BLUE	0.28	0.86	0.27	27	-		~	•	-				*
SLATE GRAY	0.38	0.86	0.27	41	-	~	~	~	~		~	~	*
STONE WHITE	0.69	0.86	0.67	84	~	~	~	~	~	~	~	~	*
TEAL	0.03	0.86	0.32	33		-		•	_	_	-	_	*
					~		~						
TERRA COTTA	0.34	0.87	0.33	36	~		~		~		~	~	*
PAC-CLAD PREMIUM	COLORS												
AGED COPPER	0.55	0.80	0.53	62	~		~						*
ANODIC CLEAR	0.32	0.83	0.31	31				~					
CHAMPAGNE	0.50	0.85	0.49	57	~		~	~	~				*
COPPER PENNY	0.52	0.81	0.52	58	~		~	~	~		~		*
SILVER	0.47	0.87	0.46	53	~	~	~	~	~		~	~	*
SILVERSMITH	0.32	0.88	0.32	34				~					
WEATHERED COPPER	0.45	0.88	N/A	51	~								
WEATHERED STEEL	0.32	0.89	N/A	34	~								
WEATHERED ZINC	0.48	0.82	0.46	53	~	~	~		~				*
ZINC	0.42	0.82	0.38	45	~		~	~	~				*
CLEAR-COAT ACRYLI	C FINISH (NON-	KYNAR)											
GALVALUME PLUS	0.68	0.14	0.55	57	~	~					~		*
GALVALUIVIL FLUJ	0.00	0.14	0.33	31	•								

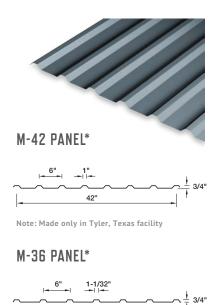
PAC-CLAD Premium finishes are available from stock at a moderate extra cost. PAC-CLAD Copper Penny is a Non-Weathering finish. Solar Reflectance Index calculated according to ASTM E-1980.
*Low Gloss/Low Sheen, 70% PVDF finish ** Appearance differs for Black Aluminum and Matte Black Steel *** 10-year finish warranty

ENERGY STAR PERFORMANCE CRITERIA:

Emissivity uses ASTM C1371 Reflectivity uses ASTM C1549. TECHNICAL DATA FOR KYNAR 500/HYLAR 5000 COATING:

- South Florida Exposure: Color (ASTM D 2244) No more than 5ΔE
 Hunter units at 20 years; Chalk (ASTM D 4214) Rating no less than 8
 at 20 years; Film integrity 20 years.
- Accelerated Weathering (ASTM D 4587, ASTM G 154): 5000 Hours;
 Chalk, per ASTM D 4214, rating of 6 or better; Color, per ASTM D 2244, < 5ΔE (Hunter Units) color change.
- Humidity Resistance (ASTM D 2247): Galvalume or HDG, 100% RH, 2000 hours – No field blisters; Aluminum, 100% RH, 3000 hours – No field blisters
- Salt Spray Resistance (ASTM B 117): Aluminum, 3000 hours, Galvalume or HDG, 1000 hours – Creep from scribe no more than 1/16", no field blisters
- ► Chemical/Acid Pollution Resistance (ASTM D 1308): Pass
- ► T-Bend (ASTM D 4145): 1T 3T with no loss of adhesion
- ▶ Pencil hardness (ASTM D 3363): HB 2H
- ▶ Specular Gloss (ASTM D 523) @ 60 degrees: Typical 20 35
- ▶ Abrasion Resistance (ASTM D 968): 67 +/- 10 liters
- Cross Hatch Adhesion (ASTM D 3359): No loss of adhesion
- Reverse Impact (ASTM D 2794): Galvalume or HDG, 2x metal thickness inch-pounds, no loss of adhesion; Aluminum, 1.5x metal thickness inch-pounds, no loss of adhesion
- ▶ Flame Test (ASTM E 84): Class A Coating





24 gauge steel

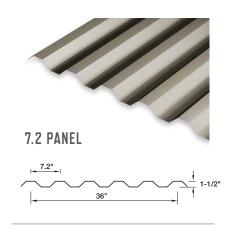
22 gauge steel

Photo: David Fonda Profile: R-36 panel Color: Cardinal Red

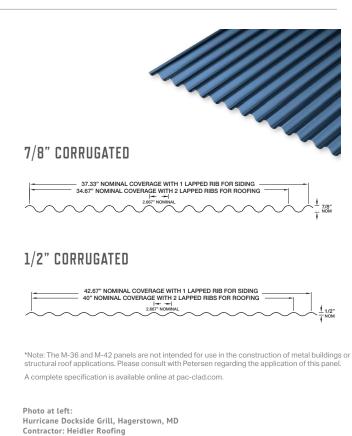
MATERIALS
.032 aluminum

.040 aluminum

.050 aluminum



DOCKSIDE GR







MATERIALS

.032 aluminum 24 gauge steel .040 aluminum 22 gauge steel

SPECS

10", 12", 16" or 18" O.C. 1-3/4" High

