## BASIS OF DESIGN MATERIAL DATA

**2827 JOHN R STREET** 

### $\mathsf{E}_{\mathsf{X}\mathsf{T}\mathsf{E}\mathsf{R}\mathsf{I}\mathsf{O}\mathsf{R}}\mathsf{W}_{\mathsf{A}\mathsf{L}\mathsf{L}}\mathsf{S}_{\mathsf{Y}\mathsf{S}\mathsf{T}\mathsf{E}\mathsf{M}\mathsf{S}}$

# Complete

We are capable of supplying fully tested zinc wall systems including mounting systems and related hardware.





Phone: (425) 740-3702 Fax: (425) 485-3503

11831 Beverly Park Road, Building C Everett, WA 98204



# Design By Nature

with NorthClad® Zinc Series Cladding Options



ZINC PANEL WALL SYSTEM: 1 1/4" FORMED ZING PANEL, 1/4" AIRSPACE, 2" RIGID INSULATION BETWEEN 21/2" Z-GIRTS, WRB, 5/8" DENSGLAS N/ SEALED JOINTS,6" METAL STUDS @ 16" O.0 WITH 3" SPRAYED FOAM 06 012 CHARRED CEDAR VERTICAL POLYURETHANE INSULATION AND 5/8" GYP BOARD











Shingle Panels

NorthClad.

• Easy to install.

• Complete siding system featuring

interlocking zinc shingle panels.

• Customizable shingle width and height.

• CNC machinery ensures total accuracy.

• Manufactured with state of the art

equipment owned and operated by



### Zinc Composite Panel System

- Allows for larger panel sizes.
- Flattest option available for zinc.
- Tested pressure equalized rainscreen
- Combines the appearance of natural zinc with the flatness of composite.
- Span large distances without warping.

#### Interlocking Natural Zinc Formed Natural Zinc Panel System

- Single-skin pressure-equalized rainscreen with interlocking panel design for ease of assembly with no butyl tape required on the panel.
- Proven Wall System, Tested to AAMA 508-7, fabricated by NorthClad.
- Custom sizes allow for endless options.
- Available in stacking or dualinterlocking panel configurations.

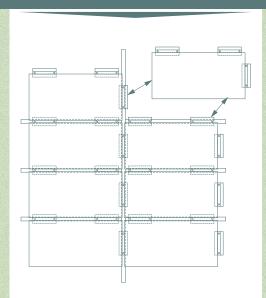


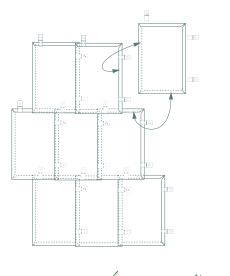
building material.

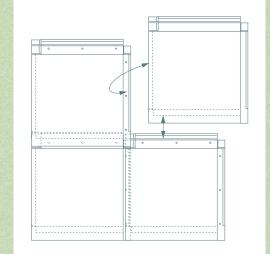
Zinc, the 23th most abundant element on Earth, has been used for architectural roofing and drainage applications for hundreds of years. drainage applications for hundreds of years. With its natural weathering, environmentally friendly properties, and long life time, zinc is quickly becoming the material of choice for modern designers. Our Zn system adds to the natural versatility of zinc by providing architects and designers an array of options utilizing this amazing material.

A naturally occurring, resilient

Ea









Interlocking Composite Shingles Custom

### **Zinc Series Systems**

and have no many and a south of the south of



www.northclad.com

### Custom Panel System Design Options

The malleable properties of zinc allow sheet material to be manipulated in ways that cannot be matched by steel or

We invite you to take some creative license and envision the perfect facade. We'd love the opportunity to help you make your vision a reality.

...BUILD NATURALLY

# Versatile

Our Zn Series features an array of options to accommodate even the most complex design.

and and a first a set of the second of the s

Material for this project applied by Jarden Zinc.





### BRICK specifications



The raw brick that makes up our Glazed Thin Brick is sourced through McNear Brick & Block, the USA's oldest continuously operating brick manufacture and located only 100 miles from the Fireclay Tile factory. The brick body is made up of 100% reclaimed earth. Brick qualifies for numerous LEED points and is glazed on site at the Fireclay Tile factory in Aromas, CA. As with all hand made tile and brick, some degree of color and size variation is to be expected. Please see the attached Color Guide for a full list of colors and variation.

### **RECOMMENDED APPLICATIONS**

- Can accommodate projects over 100,000 sq.ft.
- Commercial, hospitality and residential settings
- Interiors and exteriors
- Walls, vertical and horizontal surfaces
- Floors, commercial and residential
- Fireplace faces and hearths, not for use inside the fireplace box.
- Contact us or your sales team member to further discuss the details of your project

### PHYSICAL PROPERTIES

- Thickness: approx. 5/8"
- Weight: 5.5 lbs per sq.ft.
- Pieces per sq.ft.: 5.9 (assumes 8-1/8" x 2-7/16" size)
- Glazed Thin Brick is available in traditional brick sizes and shapes, including corners. Standard price sizes range from Standard (8-1/8" x 2-7/16") to Modular (7-5/8" x 2-1/4") with corner. Thin brick thickness and size varies up to 1/8".
- Pieces per sq.ft. assumes 3/8" grout joint which is standard in the brick industry. If thinner grout line is desired, please follow guidelines below to ensure enough material is ordered:
  - 3/16" grout line (minimum recommended) order 20% overage
  - 1/4" grout line order 16% overage
  - 3/8" grout line order 10% overage

### COLOR INFORMATION

- Available in 28 all-natural and lead-free glazes.
- Natural variation is inherent in color, texture, and finish depending on the specific glaze. Individual color variation is graded V1 (least) to V4 (most). See the attached Color Guide for a full list of colors and variations.
- Custom colors are available for large commercial projects over 5,000 sq.ft. Please contact us so we can best assist you on your next project.

### **CUSTOM OPTIONS**

• Custom colors, sizes, and brick finishes are available. Please contact us with specific details so we can best evaluate the project.

### MANUFACTURING INFORMATION

- The original brick production takes place by McNear Brick & Block in San Rafael, CA, just 100 miles away from our Aromas, CA factory. McNear's brick products contain 100% locally sourced post-consumer recycled materials from local excavation projects.
- Glazed Thin Brick is manufactured by our expert team of ceramicists in Aromas, CA.

### LEAD TIMES

• Our lead times vary, please contact our website for current lead times.

### SUSTAINABLE DESIGN | LEED CREDITS

- Glazed Thin Brick may qualify for:
  - MR 4.1/4.2: Recycled Content (1-2 points)
  - MR 5.1/5.2: Regional Materials (2 points)
  - EQ 4.2: Low-Emitting Materials (1 point)
- McNear Thin Brick is made from 100% locally sourced and post-consumer recycled materials from surrounding excavation projects.
- All of our glazes are 100% lead-free.
- All products are packaged in recycled cardboard boxes and on recycled pallets or crates. We use recycled sawdust, biodegradable peanuts, or other recycled materials for protection.
- Glazed Thin Brick is substantially lighter than traditional g EWS 03

85% cost an and pre-corFULL BRICK WALL SYSTEM: BRICK, AIR AND we recycle (WATER BARRIER, 5/8" DENSGLASS W/ SEALED incorporate JOINTS, 2" RIGID INSULATION, STRUCTURE, 1"

• All of our gliMETAL FURRING, SHEET VAPOR BARRIER, 1/2" PTD GYP BOARD

### BRICK specifications

#### (SUSTAINABLE DESIGN | LEED CREDITS, continued)

• Tile orders are packaged in recycled cardboard boxes and on recycled pallets or crates. We use biodegradable peanuts, and/or other sustainable materials for protection.

### INSTALLATION | BRICKFAST & PRECAST PANELS

- Water Absorption: 0.03%
- Physical Dimensions
  - Thickness: 5/8"
  - Weight: 4 lbs per sq.ft.
- Breaking Strength: 420 lbs
- Abrasion Resistance Index: 137.5

### COLOR GUIDE

COLOR NAME	COLOR VARIATION	FINISH	CRAZING
Abyss	3	Gloss	Low
Alcatraz	3	Satin	Low
Andromeda	4	Gloss w/Engobe	Low
Blue Nebula	4	Gloss w/Engobe	Low
Ceres	4	Gloss w/Engobe	Low
Cotton	3	Satin	Low
Creme Brulee	3	Gloss	Low
Fog City	3	Gloss	Low
Glacier	3	Gloss	Low
Graphite	2	Matte	Low
Grey Heron	3	Gloss	Low
Harbor	3	Satin	Low
Inkwell	1	Gloss	Low
Luna	4	Gloss w/Engobe	Low
Mars	4	Gloss w/Engobe	Low
Mercury	2	Gloss w/Engobe	Low
Meteorite	2	Gloss w/Engobe	Low
Moss	3	Gloss	Low
Northwoods	3	Gloss	Low
Parakeet	3	Satin	Low
Rust	3	Gloss	Low
Scarlet	3	Gloss	Low
Silk	3	Gloss	Low
Snow	1	Gloss	Low
Stardust	2	Gloss w/Engobe	Low
Supernova	4	Gloss w/Engobe	Low
Vintage Blue	3	Matte	Low
Willow	3	Satin	Low

#### SIZE GUIDE

BRICK	BRICK (ACTUAL SIZE)	PIECES/SF
Brick Flat	8-1/8" L x 2-7/16" W x 5/8" T	5.9
Standard Corner	8-1/8" L x 2-7/16" W x 5/8" T with 3-7/8" return	_

## **Building Code Compliant** Wall Assemblies

StoPowerwall® Systems incorporate stucco products produced by Sto® or its manufacturing partners that comply with ICC Acceptance Criteria for Cementitious Exterior Wall Coverings (AC 11) and/or ASTM C 926.

### **Energy efficiency**

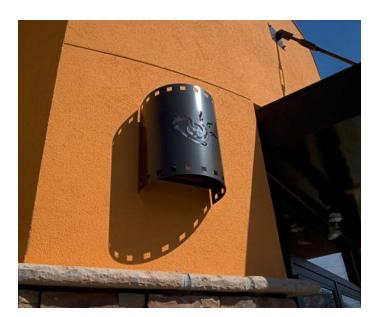
For meeting energy codes, StoPowerwall ci incorporates up to two inches of Dow STYROFOAM<sup>™</sup> Type IV extruded polystyrene (XPS) rigid foam insulation providing an R-value of up to 10. StoPowerwall ci complies with regulatory requirements for continuous insulation over steel and wood framing, including ASHRAE Standard 90.1-2013, the new IGCC/IECC energy code requirements for continuous insulation, and the Title 24 requirements for energy efficiency.

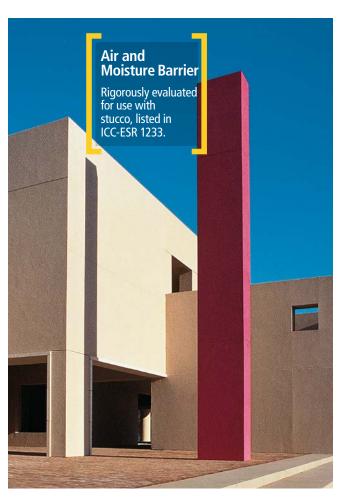
#### Water management

For water management, StoPowerall ci and StoPowerwall DrainScreen<sup>™</sup> Systems incorporate advanced cavity wall design with Sto Drainage Mat and a continuous fluid-applied, vaporpermeable air and moisture barrier, Sto EmeraldCoat<sup>®</sup>, both listed components in ICC-ESR 1233.

#### Fire testing compliance

For fire safety, StoPowerall ci and StoPowerwall DrainScreen Systems have been tested in accordance with NFPA 285 and meet acceptance criteria for use on noncombustible construction (Types I-IV) and combustible construction (Type V) as described in ICC-ESR 1233.







## Three Premium Systems



	StoPowerwall ci	StoPowerwall DrainScreen	StoPowerwall ExtraSeal®				
Substrate Type	Wood, Gypsum sheathing	Wood, Gypsum sheathing	Masonry, Concrete				
Air and Moisture Barrier Protection	protection against water penetration ar	Uses StoGuard® fluid-applied air and moisture barrier to provide superior protection against water penetration and air leakage. StoGuard EmeraldCoat provides a vapor permeable fluid-applied air and moisture barrier.					
Drainage and Drying	Incorporates Sto DrainScreen, a drainag facilitate drainage and faster drying.	Barrier wall design.					
Continuous Insulation	Up to two inches of Dow STYROFOAM <sup>™</sup> Type IV XPS (extruded polystyrene) insulation board installed inbound or outbound of sheathing for R-values of 5.0-10.0.	None	None				
Stucco	Sto listed stucco (ICC ESR 2323) and stu	ucco produced by Sto's manufacturing partr	ners.				
Finish	enhanced water repellency. Sto Powerflex: A ready-mixed elastome Sto Powerwall: A ready-mixed flexible a	cone enhanced elastomeric textured wall fi ric textured wall finish for covering hairline acrylic textured wall finish with high water v c quartz—for cleanest, most vivid colors.	cracks.				
Other Components	Sto Armor Guard: Uses woven glass fibe	r Sto Mesh embedded in Sto base coat to re	esist cracking.				

1. Only applies to stucco brown coats evaluated for this application by Sto Corp., StoPowerwall Stucco (ICC-ESR 1233) and C



STUCCO WALL SYSTEM: STANDARD THREE-COAT PORTLAND CEMENT PLASTER W ACRYLIC FINISH COAT, LATH, WATER RESISTANT BARRIER, 5/8" DENSGLAS W SEALED JOINTS ON 6" MTL STUDS AT 16", FULL THK INSUL, SHEET VAPOR BARRIER, 5/8" GYP BOARD

### STONE SOURCE STONESOURCE.COM

#### PIETRA CARDOSA FINISH: HONED





Product photography and samples are to be used as a general guide. Color as well as percentage, size and shape of markings will vary. Sizes are nominal, not actual.

RELATED INFORMATION:

#### SEE SLABS

#### MATERIAL CONSIDERATIONS

Explains what to expect with materials. IF YOU READ NOTHING ELSE, READ THIS.

#### INVENTORY OVERVIEW

Defines material options and availability.

#### APPLICATIONS GUIDE

Lists the materials most commonly used in each application.

#### CARE + MAINTENANCE

Gives guidelines for ensuring that materials last over time.

#### TECHNICAL PERFORMANCE SPECS

Defines criteria we use to rate the performance of our materials

#### MATERIAL: COLOR RANGE:

#### Schist Gray

INVENTORY							
Availability	Туре	Nominal Size	Thickness	Finish			
Special Order	Slab Varies by lot, see stor		2CM	Honed			
Limited Stock	Slab	Varies by lot, see stock.	3CM	Honed			

STOCK - Items are generally in stock in select sizes. Inventory levels vary. LIMITED STOCK - Boutique items. Available in smaller quantities due to material demand and availability. QUICK SHIP - Items are available in quantities up to 2,000 SF and are available to ship in 7 business days or less.

SPECIAL ORDER - Items are not in stock. Lead times vary. Ask your sales consultant for details.

#### Refer to Inventory Overview PDF for "Availability" descriptions.

	APPLICATIONS								
Exterior Cladding	Exterior Pavers	Interior Walls	Interior Floors	Kitchen Countertops	Other Countertops	Wet Areas	Traffic		
Yes	Yes	Yes	Yes	Yes	Yes	Yes	Heavy Commercial		

Refer to Applications Guide PDF for descriptions and most commonly used materials by application.

CARE + MAINTENANCE								
Pre-Grouting Protection	Initial Cleaning	Protection Natural Effect	Protection Color Enhancing	Standard Maintenance	Special Maintenance			
NA	Fila Cleaner	Fila Fob	Fila Stone Plus	Fila Cleaner	NA			

IMPORTANT INFORMATION ABOUT THIS MATERIAL

	TECHNICAL PERFORMANCE SPECS	
Rating	ABRASION RESISTANCE (The ability of a material to resist surface wear.)	
Low	This material has low abrasion resistance. It rates as a 1-3 on the Mohs scale. Light scratching will occur with exposure to sand and other abrasives. The finish will patina or dull over time as a result of this scratching. Always use a cutting board for countertop applications and walk-off mats at entrances in flooring applications.	
Rating	ABSORPTION (The relative porosity of a material.)	
Moderate	This material has a low to moderate absorption rate. Always seal this material prior to use. To reduce the appearance of stains, always wipe up spills immediately. Oil and highly-pigmented liquids can penetrate and stain the stone and may need poultice to remove the stain.	
Rating	ACID SENSITIVITY (The likelihood of a material reacting to acidic foods or liquids.)	
Minimal	This material is minimally sensitive te exposed to acidic liquids such as lemestone veneer wall system: PIE CARDOSA STONE VENEER, AIR ANI BARRIER, 5/8" DENSGLASS W/ SEA	D WATE
Rating	6" METAL STUDS @ 16" O.C. WITH 6 (The ability of a material to w BATT INSULATION, SHEET VAPOR E	" UNFAC
All Exteriors	Due to this material's Minimal or ModGYP BOARD, STONE VENEER fastness and tensile strength, this material is suitable for all exterior applications where treeze- thaw cycles are a concern. Use MIA standards for thickness in exteriors and consult an engineer	

, 5/8"



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- All products are packaged in recycled cardboard boxes and on recycled pallets or crates. We use recycled sawdust, biodegradable peanuts, or other recycled materials for protection.
- Glazed Thin Brick is substantially lighter than traditional glazed brick, resulting in potentially an 85% cost and emissions reduction. porcelain/glass and pre-con we recycle o

 All of our glaBARRIER, 2-IN RIGID INSULATION ON EXISTING CMU WALL

incorporate INEW BRICK VENEER WITH AIR AND WATER

### BRICK specifications

#### (SUSTAINABLE DESIGN | LEED CREDITS, continued)

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### INSTALLATION | BRICKFAST & PRECAST PANELS

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- Physical Dimensions
  - Thickness: 5/8"
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- Breaking Strength: 420 lbs
- Abrasion Resistance Index: 137.5

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Andromeda	4	Gloss w/Engobe	Low
Blue Nebula	4	Gloss w/Engobe	Low
Ceres	4	Gloss w/Engobe	Low
Cotton	3	Satin	Low
Creme Brulee	3	Gloss	Low
Fog City	3	Gloss	Low
Glacier	3	Gloss	Low
Graphite	2	Matte	Low
Grey Heron	3	Gloss	Low
Harbor	3	Satin	Low
Inkwell	1	Gloss	Low
Luna	4	Gloss w/Engobe	Low
Mars	4	Gloss w/Engobe	Low
Mercury	2	Gloss w/Engobe	Low
Meteorite	2	Gloss w/Engobe	Low
Moss	3	Gloss	Low
Northwoods	3	Gloss	Low
Parakeet	3	Satin	Low
Rust	3	Gloss	Low
Scarlet	3	Gloss	Low
Silk	3	Gloss	Low
Snow	1	Gloss	Low
Stardust	2	Gloss w/Engobe	Low
Supernova	4	Gloss w/Engobe	Low
Vintage Blue	3	Matte	Low
Willow	3	Satin	Low

#### SIZE GUIDE

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### PATTERN 16020 Rough Sawn Plank

Rough Grain Plank

### Vac-U-Form<sup>™</sup>

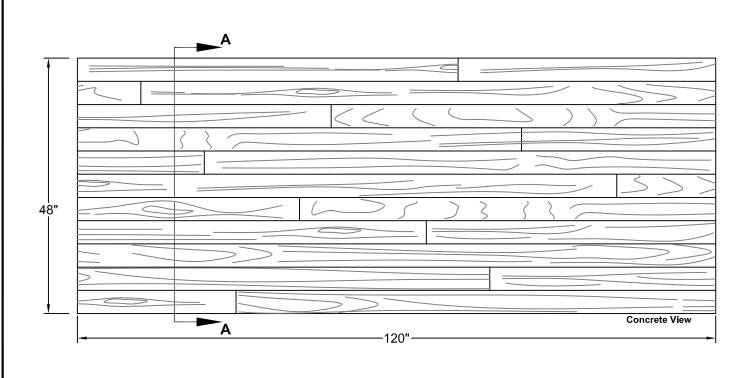
Styrene - Single Use. ABS Plastic - Up to 15 reuses. Wooden Plank

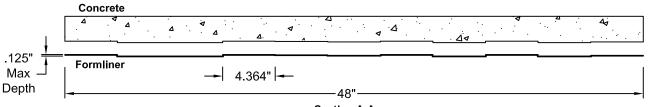
 Part Size:
 120" W x 48" H

 Max Depth:
 0.125"

 Board Width:
 4.364

 Grain:
 Rough





Section A-A

FORMLINER DETAIL

**EWS 07** 

PRECAST CONCRETE WALL SYSTEM: WHITE PORTLAND CEMENT WITH FORMLINER

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### reSAWN TIMBER co.

The Value of a Natural Product is Without Equal

### **KEBONY** TECH SPECS



SOLID - SKU #CH-750316

SOLID - SKU #CH-750317

FAEN - KEBONY® WOOD SOLID - SKU #CH-750314

Kebony® is a beautiful wood recommended by leading architects. It is sustainable, durable and requires no maintenance beyond normal cleaning. Kebony's performance has been proven in a variety of applications including decking and cladding.

Developed in Norway, the Kebony® technology is an environmentally friendly, patented process, which enhances the properties of sustainable softwood with a bio-based liquid. The process permanently modifies the wood cell walls giving Kebony premium hardwood characteristics and a rich brown color. After exposure to sun and rain the wood develops a natural silver-gray patina.

The Kebony® technology permanently transforms sustainable wood species such as pine into Kebony wood with features that are comparable, and in some cases superior, to those of precious tropical hardwoods. This unique environmentally friendly process is also a superior alternative to traditional wood treatment based on impregnation with biocides (wood preservatives). The company's patentprotected production processes yield products that deliver major improvements in durability and dimensional stability, at the same time as being highly attractive. The Kebony products are suitable for a multitude of applications and designs - encompassing both indoor and outdoor applications.

### **EWS 08**

VERTICALLY ORIENTED 1x8 CHARRED CEDAR BOARDS, MODIFIED WIDTHS CUT TO PATTERN SHOWN @ 4" O.C. WITH STEEL CLIP BACKUP SYSTEM ATTACHED TO EDGE OF SLAB AS NECESSARY. B.O.D. - reSAWN TIMBER CO. SHOU SUGI BAN CHARRED CEDAR

nature, the color, grain pattern, character and profile will vary between individual boards on a project and will never be an exact match.

resawntimberco.com

P/F 800 985 5355

info@resawntimberco.com

### reSAWN TIMBER co.

The Value of a Natural Product is Without Equal

### **KEBONY** TECH SPECS

### KEBONY<sup>®</sup>

Class Rating\*: B (ASTM E 84) Flame Spread Index\*: 65 (ASTM E 84) Smoke Developed Index\*: 300 (ASTM E 84) NOTE: ALL DESIGNS ARE AVAILABLE FIRE TREATED TO CLASS A FOR INTERIOR APPLICATIONS



swelling and shrinkage reduced by 40-60%

GUARANTEED LONG LIFE

outdoor life time warranty for 30 years



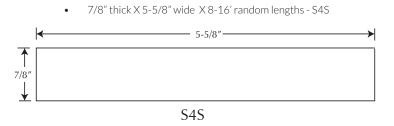
with enhanced and strength-

ened cell structure

HIGH RESISTANCE

against fungi, rot and other wood destroying micro-organisms

### **STANDARD DIMENSIONS & MILLING:**



NOTE: Custom width, lengths and millings available.

#### **APPLICATIONS:**

- EXTERIOR siding (note: for exterior applications we recommend sealing all four sides)
- DECKING (MARKA & RUSS)

#### **FINISH SPECS:**

- EXTERIOR Burned, Brushed, and Sealed on FACE & BACK
- DECKING Unfinished

#### **INSTALL GUIDELINES:**

- Rear ventilation and weather acclimatization are vital to minimize swelling & shrinking
- EXTERIOR: Contact reSAWN for Install Instructions
- DECKING: Refer to Kebony Decking Guidelines: http:// resawntimber.wpengine.netdna-cdn.com/wp-content/uploads/2017/05/kebony\_us\_decking\_installation\_instructions.pdf

#### GRADES

- SELECT (Highest quality mostly clean, small knots allowed)
- See reSAWN's CHARRED usage guide for additional details

#### **POSSIBLE LEED CREDITS**

 MR 1 - Building Life-Cylce Impact Reduction

#### PACKAGING AND FREIGHT:

• All shipments are carefully packaged on 16' pallets (Not boxed or bundled)

\*\* Class Rating, Flame Spread Index and Smoke Developed Index per 3rd party testing from the Wood Database. Contact reSAWN for more information. \* Janka Rating from similarly tested products - expected to be close to actual measurements of reSAWN TIMBER co.'s CHARRED™ products \*All data provided by 3rd party testing that can be found on Kebony's product data sheet based on non-CHARRED Kebony products.

reSAWN TIMBER co.

resawntimberco.com

P/F 800 985 5355

info@resawntimberco.com

### WESTERN STATES METAL ROOFING USA | CANADA | MEXICO | SALES@CORTEN.COM | 855-4CORTEN (855-426-7836) CORTEN.COM

### CORTEN® STRUCTURAL COMPONENTS ASTM A606-4/A588/A847

### IMMEDIATE AVAILABILITY. INEXPENSIVE DELIVERY.

### **EWS 09**

WEATHERING STEEL PANELS, B.O.D. COR-TEN FLAT STEEL PANELS

### **FLAT SHEETS**

### A606-4 AND A588 WEATHERING STEEL

- Available Widths: 48", 60", 72".
- Available Lengths: 96", 120", 144".
- Inquire about sizes that are not shown.



Gauge/Thickness

_		22	20	18	16	14	12	11	10	8	3/16″	1/4″	3/8″	1/2″	3/4″
	72″										•			•	•
	60″				•	•		•	٠	•	•			•	•
	48″	•	•	•	•	•	•	•	•	•	•	•		•	•
<u>ا</u> ک	46″	•													
Width	43″	•													
>	24″	•	•	•											
	22″	•													
	20″	•													
	18″	•													
	14″	•													

### PLATE

### A588 WEATHERING STEEL

- Available Widths: 96".
- Available Lengths: 20', 40'.

### Width x Length

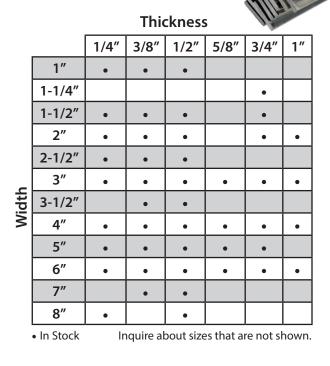
	13						
/		96″ x 240″	96″ x 480″				
14	3/16″	•	•				
	1/4″	•	•				
	5/16″	•	•				
	3/8″	•	•				
	1/2″	•	•				
ge	5/8″	•	•				
Gauge	3/4″	•	•				
0	1″	•	•				
	1-1/8″	•					
	1-1/4″	•					
	1-3/8″	•					
	1-1/2″	•					
	1-3/4″	•					
	2″	•					
	>2″-5″	•					
		·					

In Stock

### FLAT BAR

### A588 WEATHERING STEEL

• Available Lengths: 20'.



• In Stock

Inquire about sizes that are not shown.

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### ANGLE

### **A588 WEATHERING STEEL**

- Available Lengths: 20'.
- Inquire about sizes that are not shown.



	1/8" (11 GA)	3/16″	1/4″	5/16″	3/8″	1/2″	5/8″	3/4″	1″
1″x 1″	•								
1-1/4" x 1-1/4"	•	•							
1-1/2" x 1-1/2"	•	•	•						
1-3/4" x 1-3/4"		•							
2" x 2"	•	•	•	•	•				
2-1/2" x 2-1/2"		•	•	•	•				
3" x 2"		•	•		•				
3″x 3″		•	•	•	•	•			
3-1/2" x 3-1/2"			•		•	•			
4" x 3"			•	•	•				
4" x 3-1/2"			•	•	٠	٠			
4" x 4"			•	•	•	•	•	•	
5″ x 3″			•		•	•			
5" x 3-1/2"			•	•		•			
5″ x 5″				•	•	•		•	
6" x 4"				•	•	•		•	
6" x 6"				•	•	•	•	•	•
7″ x 4″				•	•	•			
8″ x 4″						•			
8″x 8″						•	•	•	•

### Gauge/Thickness

In Stock

Inquire about sizes that are not shown.

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### **TUBE/PIPE**

### **A847 WEATHERING STEEL**

- A847 tube and pipe are NOT pre-rusted.
- Can be cut to custom lengths if required.
- Inquire about sizes that are not shown.



### **RECTANGULAR TUBE**

**A847 WEATHERING STEEL** 

• Available Lengths: 24' or 48'.

		Thickness				
		1/8″ (11 GA)	3/16″	1/4″	5/16″	3/8″
	3″ x 2″	•	•			
	4" x 2"		•	•		
Ч	4" x 3"		•	•		
Width	5″ x 3″			•		
>	6" x 2"			•		
	6″ x 3″			•		
	6″ x 4″			•	•	
	8″ x 4″			•		
In Stock     Inquire about sizes that are not shown				shown		

**ROUND PIPE** 

A847 WEATHERING STEEL

- Available Lengths: 21'-0" sections.
- Inquire about sizes that are not shown.

### **SQUARE TUBE**

### **A847 WEATHERING STEEL**

• Available Lengths: 24' or 48'.

		Thickness				
		1/8″ (11 GA)	3/16″	1/4″	3/8″	1/2″
	1″ x 1″	•				
	1-1/2" x 1-1/2"	•	•			
	2″ x 2″	•	•	•		
Width	2-1/2" x 2-1/2"		•	•		
Wig	3″ x 3″		•	•	•	
-	4" x 4"		•	•	•	
	5″ x 5″			•		
	6″ x 6″		•	٠	•	
	8″ x 8″			•	•	•
	10" x 10"			•	•	

In Stock

Inquire about sizes that are not shown.



Nominal Pipe Diameter (inches)	Outside Diameter (inches)	Inside Diameter (inches)	Wall Thickness (inches)
1	1.315	1.049	.133
1-1/4	1.660	1.380	.140
1-1/2	1.900	1.610	.145
2	2.375	2.067	.154
2-1/2	2.875	2.469	.203
3	3.50	3.068	.216
3-1/2	4	3.548	.226
4	4.5	4.026	.237
5	5.563	5.047	.250
6	6.625	6.056	.280
8	8.625	7.981	.322

In Stock

**CHANNEL** 

### **A588 WEATHERING STEEL**

Available Lengths: 20' sections. Please inquire for sizes not shown.

Size	Dimensions	Weight Per Ft.
C3	3"x1.41"x.171 Thickness	4.1#
C3	3″ x 1.498″ x .258 Thickness	5.0#
C4	4″ x 1.584″ x .184 Thickness	5.4#
C4	4" x 1.721" x .321 Thickness	7.25#
C5	5" x 1.75" x .190 Thickness	6.7#
C5	5″ x 1.885 x .325 Thickness	9.0#
C6	6" x 1.92" x .20 Thickness	8.2#
C6	6" x 2.034" x .314 Thickness	10.5#
C6	6" x 2.157" x .437 Thickness	13.0#
C7	7" x 2.09" x .210 Thickness	9.8#
C7	7″ x 2.194″ x .314 Thickness	12.25#
C8	8″ x 2.26″ x .220 Thickness	11.5#
C8	8″ x 2.43″ x .303 Thickness	13.75#
C8	8″ x 2.527″ x .487 Thickness	18.75#
C10	10″ x 2.6″ x .240 Thickness	15.3#
C10	10" x 2.739" x .379 Thickness	20.0#
C10	10" x 2.886" x .526 Thickness	25.0#
C10	10" x 3.033" x .673 Thickness	30.0#
C12	12" x 2.942" x .282 Thickness	20.7#
C12	12″ x 3.047″ x .387 Thickness	25.0#
C12	12″ x 3.17″ x .510 Thickness	30.0#
C15	15″ x 3.4″ x .40 Thickness	33.9#

In Stock



### **ROUNDS/SQUARES**

### A588 WEATHERING STEEL

- Available Lengths: 20' sections.
- Please inquire for sizes not shown.

Size	Length	Rounds	Squares
1/2″	240″	•	•
5/8″	240″	•	•
3/4″	240″	•	•
7/8″	240″	٠	
1″	240″	•	
1-1/8″	240″	•	
1-1/4″	240″	•	
1-3/8″	240″	•	
1-1/2″	240″	•	
1-5/8″	240″	٠	
1-3/4″	240″	•	
2″	240″	•	
2-1/4″	240″	•	
2-1/2″	240″	•	
2-3/4″	240″	•	
3″	240″	•	
>3″	Inquire	Inquire	Inquire

• In Stock

### LANDSCAPE EDGING

### A606-4 WEATHERING STEEL

• Inquire about sizes and gauges not shown.

Size

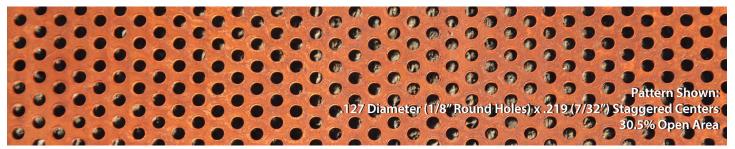
		5120			
		4″ x 120″	8″ x 120″	12″ x 120″	
Gauge	14	•	•	•	
Gal	11	•	•	•	

In Stock

	ST	AKES Size		
		8" Overall (4" Face Coverage)	12" Overall (8" Face Coverage)	
Gauge	11	•	•	
	In St	tock		

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### PERFORATED FLAT SHEETS, COIL, ROOFING AND WALL PANELS



### **Flat Sheets**

- Available Size In Stock: 48" x 120".
- Available Gauges In Stock: 22 GA, 16 GA, 11 GA.
- Custom widths, gauges, and perforation patterns are available upon request.
- Minimum quantities apply.

### Coil

- Available Width: 48".
- Available Gauges: 22.
- Custom widths, gauges, and perforation patterns are available upon request.
- Minimum quantities apply.

### **AVAILABLE PERFORATED PATTERNS**

### 22 GA

.127 Diameter (1/8" Round Holes) x .219 (7/32") Staggered Centers 30.5% Open Area



### 16 GA

.191 Diameter (3/16" Round Holes) x .297 (5/16") Staggered Centers 32.65% Open Area



11 GA .25 Diameter (1/4" Round Holes) x .375 (3/8") Staggered Centers 40.31% Open Area



### PERFORATED ROOFING AND WALL PANELS

22 Gauge | .127 Diameter (1/8" Round Holes) x .219 (7/32") Staggered Centers | 30.5% Open Area



7/8" Corrugated

Western Rib<sup>®</sup> (7.2 Panel)



PBR/R-Panel

Western Wave®

7

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### REAL RUSTED METAL ROOFING & METAL WALL PANELS WEATHERING STEEL

### AVAILABLE IN ASTM A606-4 (AKA CORTEN) OR BARE COLD ROLLED

Available Panel Profiles:



7/8" Corrugated



R-Panel - 1.25" Deep



Western Rib® (7.2 Panel) - 1.5" Deep



Western Wave<sup>®</sup> - 7/8" Deep Horizontal & Vertical Wall Panel



1/2" Corrugated



SS675 Standing Seam - 1.75" Deep Clip System Standing Seam



RustWall<sup>®</sup> - 1" Deep Flush Wall/Soffit Panel



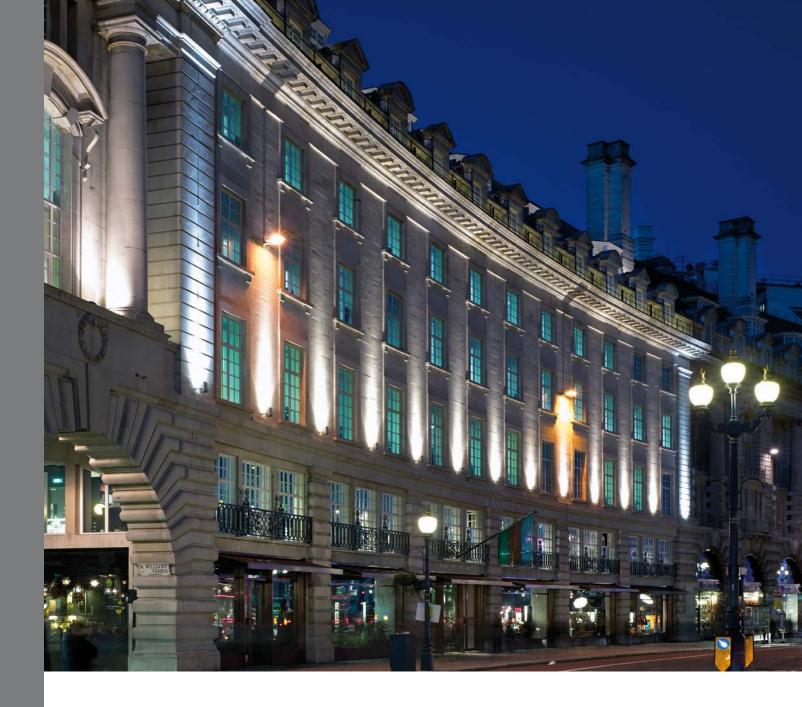
Western Reveal<sup>®</sup> - 1.5" Deep Flush Wall/Soffit Panel

4066-19

### Material does not arrive pre-rusted. Panel will rust naturally with exposure to the weather.

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### EXTERIOR GLAZING SYSTEMS



STEEL-fre EGS 01

ARCHITECTURE IN STEEL

THERMALLY-BROKEN, INSULATED STEEL STOREFRONT SYSTEM WITH LOW-E GLASS. B.O.D. DYNAMIC ARCHITECTURAL STEEL-ARTE STOREFRONT

## S TEEL-Arte

### THERMALLY-BROKEN PERFORMANCE WITH NARROW SIGHT LINES

Whether it's the conversion of an industrial warehouse, a landmark building in a historic district or a tightly controlled University specification the combination of glazing flexibility, energy performance and narrow thermally broken profiles is a unique combination.

The profile face features widths from 1" to 1 9/16". The new cold rolled steel in combination with the glass fibre-reinforced high performance composite thermalbreak results in minimal heat loss with superior strength and stability when compared to traditional hot rolled profiles. The 2 3/8ths inch deep frame accommodates a wide range of glass specification flexibility without the need of special setup costs or profiles. Whether it is triple glazed, double glazed or combinations of thicker laminated glass & high performance glasses, the flexibility is unique in the steel window industry.

Steel-Arte is also a superior solution for luxury residential applications. The strength of the Steel-Arte coupled with the narrow profile design is a natural for window walls where the mullions are small and the minimal glass to glass dimension are critical to the clean, crisp geometric look of the aesthetic.



### S TEEL-Arte

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Why Choose Dynamic Steel?
Steel-Arte Glazing Flexibility
High Performance Dual or Triple Insulating Glass
Historic Authenticity with Lead Glass Overlay
NFRC Certified Glazing Performance
AAMA & ASTM Testing: Proven Window & Door Performance

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### WHY CHOOSE DYNAMIC STEEL?

Over the last 20 years Dynamic Architectural Windows & Doors has manufactured custom windows and doors for hundreds of the finest architecturally designed luxury homes and historical restorations in North America. It was only after repeated requests from our best architect and builder customers that Dynamic made the decision to add steel windows and doors to the manufacturing line up. Our customers provided us with a detailed wish list of what was needed in the steel window industry in North America.

Their steel wish list included the following:

- Narrow profiles that would meet the aesthetic design criteria of both the luxury residential and historical replacements markets.
- Thermally broken frames and sash that would reduce the potential for room-side condensation (a repetitive problem with conventional nonthermally broken steel windows).
- Window and door designs that accommodate a wide range of double and triple glazed options, to meet each unique project requirement.
- Third party tested window designs that meet the evolving energy codes, complete with NFRC and AMMA testing.
- Optional third party structural engineering services to provide an extra level of confidence in project specific design performance.
- An industry leading business model with dependable & accurate lead time estimates, concise communication, timely turnaround of shop drawings and clearly defined expectations in all aspects of the window designing and manufacturing process. Dynamic is known for the ability to meet the expectations of this demanding niche.



### STEEL-ARTE GLAZING FLEXIBILITY

Narrow sightlines, superior strength and unmatched durability have long been the attractive design components of using steel windows & doors, but these attributes have been often overshadowed by the potential of condensation and poor thermal efficiency.

Dynamic Steel-Arte introduces a unique solution to these design concerns with thermally broken frame & sash components coupled with unmatched glazing flexibility.

The glazing flexibility is an important component of a steel window or doors overall performance. The oversized glazing cavity of the Steel-Arte thermally broken frame & sash allows facilitates glass thicknesses up to 1 3/4 inches.

## HIGH PERFORMANCE DUAL OR TRIPLE INSULATING GLASS

The 1 3/4" overall glazing cavity accommodates an unlimited combination of high performance glass types, thicknesses and spacer bar materials. Whether it's thermal performance, sound abatement, security or a combination of performance objectives the flexibility is available to meet the most stringent performance specifications.

### S TEEL-Arte

### HISTORIC AUTHENTICITY WITH LEAD **GLASS OVERLAY**

The use of applied lead or zinc overlays is a proven technique for replicating the appearance of true leaded glass without the expense and performance issues associated with traditional metal caming or leaded glass.

Dynamic takes Lead Glass Overlay to a higher level by applying the lead or zinc to the exterior and room side of the insulating glass and includes a metal spacer between the two insulating glass surfaces. The internal grid appearance is authentic and when coupled with warm edge spacer bars, argon gas, and a variety of low E coatings; the final performance will meet any of today's stringent energy codes.

Available in a selection of widths and patina colors, the use of Lead or Zinc Glass Overlay with an internal grid is an excellent solution for both historical replacements or luxury residential homes where a narrow muntin is important.



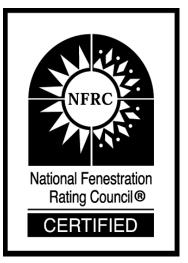
### NFRC CERTIFIED GLAZING PERFORMANCE

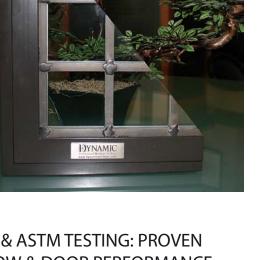
Dynamic Steel-Arte is one of the few steel windows & doors on the market today that are tested and certified to the NFRC (National Fenestration Rating Council) performance standards. In many areas of the country the state and local building codes are requiring verifiable glazing performance using the NFRC certified labels on each product.



### **AAMA & ASTM TESTING: PROVEN** WINDOW & DOOR PERFORMANCE

In addition to the complete range of European performance testing completed by our Swiss partner at the time of initial design, Dynamic Steel-Arte windows and doors have also independently lab tested for Air, Water, and Structural performance using the recognized North American standard AAMA / WDMA / CSA / 101 / IS2 / A440.

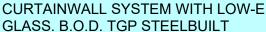








Dynamic Architectural Windows & Doors 30440 Progressive Way Abbotsford, BC Canada V2T 6W3 Toll Free 1.800.661.8111 or email steel@dynamicwindows.com Fax (604) 864.6072 www.dynamicwindows.com



THERMALLY-BROKEN, INSULATED

INTERNALLY REINFORCED

EGS 02-03

ARCHITECTURAL

SteelBuilt Curtainwall SSG and SteelBuilt Curtainwall Infinity SSG steel framing systems provide the smooth, monolithic aesthetic of large glass sizes and free spans without exterior caps. SteelBuilt Curtainwall Infinity SSG can use almost any type of custom steel back member-such as stainless steel, box, I-beams and T-shapes.

The system's glass and cassette components are assembled off site, utilizing fast curing structural silicone. Once installed, toggles hold the glass assembly to the steel framing. The end result is visually appealing façades with expansive free spans, minimal back mullions, large glass sizes, and an uninterrupted surface appearance.

### **FEATURES**

- · Offers all the advantages of steel: larger free spans, larger glass sizes, and improved thermal performance
- Uninterrupted exterior sightlines for a smooth monolithic appearance
- Narrow sightlines: 2-3/4" (70 mm) SteelBuilt Curtainwall Infinity SSG System and 2-3/8" (60 mm) SteelBuilt Curtainwall SSG System
- · Variety of system depths available
- Steel back mullions can be an infinite number of shapes depending on design criteria
- Available in Series 304 stainless steel
- Infill glazing options ¼" to 2-1/2", depending on size of glazing panel, shape being used, mullion spacing, and design wind load pressures
- · Structural silicone glazing promotes optimum sound and heat insulation (eliminates thermal breaks and unnecessary exterior exposed metal)

### TESTING

Frame tests performed in accordance with:

AAMA 501.4-09 Seismic Movement

ASTM E283 Air Performance ASTM E330

Structural Performance

ASTM E331 Static Water Penetration

### · Silicone compatible glazing gaskets, creating two lines of air, water resistance and longlasting seals

- Suitable for mid-rise, and low-rise structures, as feature entry or vestibule walls
- · Shear block system for use in hollow vertical to horizontal connections
- Solid shapes (i.e. I-beams, T-profiles, etc.) used as horizontals may require exposed fasteners
- Compatible with SteelBuilt Window & Door<sup>®</sup> Systems
- · Can be integrated into other systems
- · Available in 2-sided and 4-sided systems; 2-sided systems have snap-on covers to conceal pressure plate screws (custom extruded aluminum caps available upon request)









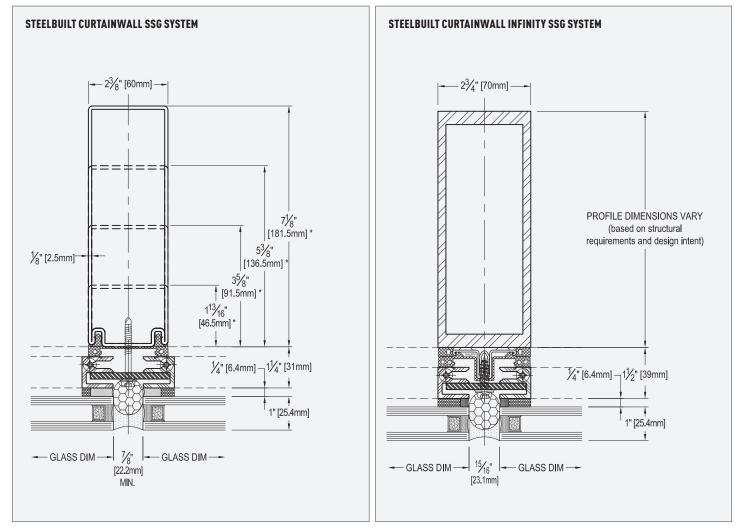


### THERMAL TRANSMITTANCE (btu/hr + ft<sup>2</sup> + °F)

FRAMING	GLASS	VERTICAL / HORIZONTAL	MODELED U-VALUE*
STEELBUILT CURTAINWALL	1" IGU, both lites clear, 1/2" airspace,	Vertical: 2-3/8" x 7-1/8" rectangle	0.20
SSG FRAMING	Low-E coating on #2 surface	Horizontal: 2-3/8" x 7-1/8" rectangle	0.39

\*U-values vary by system framing, sizes, depths, glass sizes and construction. Contact TGP for THERM model analysis of your specific project.

### PERIMETER FRAMING SYSTEM



### **Clear-Vue Custom Designed Doors**





Clear-Vue custom doors from Wilson bring creativity and functionality together for unique openings in a range of applications. Combining glass with aluminum framing, Clear-Vue doors add architectural interest most people wouldn't expect from commercial rolling doors.

Wilson is the preferred manufacturer of custom commercial doors among contemporary American architects, specifiers and building professionals.

### **Completely Customizable**

Wilson Clear-Vue doors are completely customizable to provide the aesthetic your design demands. The doors can be covered with essentially any material (provided by others), and you can choose your preferred door configuration. Let your imagination run wild!

### **Style with Function**

Clear-Vue doors are constructed of 1/4" thick 6061-T6 Aluminum Alloy tubing. The aircraft grade aluminum frame resists corrosion and maintains a crisp, clean raw aluminum finish for years to come.

### IDEAL FOR COMMERCIAL AND RESIDENTIAL INSTALLATIONS

- Open Air Restaurants and Bars
- Retail Store Fronts
- Greenhouses
- Pool Houses
- Residential Patios
- Garages



EGS 07

THERMALLY-BROKEN, INSULATED EXTRUDED ALUMINUM FOLDING WALL SYSTEM WITH LOW-E GLASS: B.O.D SOLAR INNOVATIONS G3 SERIES W SI BRONZE FINISH



## Clear-Vue Custom Designed Doors Specifications:



**POWER OPERATOR** – All electrical controls are designed to meet National Electrical Code Section 513. The gear motor is equipped with an electric brake and will hold the door in any position during its travel. A magnetic starter with momentary pushbutton controls is standard. Heavy-duty rotary limit switch is weather proof. All controls are factory tested.

**CONTROL BOX** – Momentary contact, 3-button controls (Up/Down/ Stop) standard. All electrical components are pre-wired and tested at the factory.

**LIFT CABLES** – Galvanized steel cables are sized and numerous enough to provide a 5:1 safety factor.

**DRIVE SHAFT** – The drive shaft is mounted above the door on the header and runs continuously along the entire width of the door. The cable drums are an integral part of the drive shaft, ensuring an even lift of the door at all times. The shaft and drums are heavy-duty galvanized tubing.

**MATERIAL CONSTRUCTION** – 6061-T6 aircraft aluminum alloy construction is lighter, yet stronger than steel, reducing the need for shoring up the building structure. Simple bolt-together, modular construction. **SEALS** – Doors are furnished with full perimeter seals: a soft rubber top seal, neoprene side seals and a bottom loop that hugs the contour of the ground and center seal.

**COMPONENTS** – Hinges are extruded aluminum. All glazing and covering is provided by others.

**LOCKING MECHANISM** – A dual handle manual locking mechanism is standard. A "lock switch" is standard and shuts off the power to the motor until the door is unlocked, eliminating the risk of damage. Optional auto-locks lock and unlock the door with a push of a button.

**OVER TRAVEL SWITCH** – This back-up switch stops the door to ensure the door never exceeds its upper limit.

**PROGRAMMABLE DRIVE WITH DOOR CONTROLLER** – The variable speed drive provides for a smooth start and stop, which minimizes wear on the motor and components. Features Up/Down/Stop buttons.

Please note: Wilson Industrial Doors, does not supply sheathing or framing for the door opening. Wilson Industrial Doors reserves the right to change door specifications without notice.

Wilson Bi-Fold Door Comparison	Premier™	Clear-Vue
CONSTRUCTION		
Aluminum	•	•
STANDARD FEATURES		
Auto locks	•	OPTION
Manual Jamb Locks	OPTION	•
Lift Cable & Drive Mechanism	•	•
Cable Guards	•	
Full Width Drive Shaft	•	•
Weather Seal	•	•
Photo Eye	•	OPTION
Over Travel Switch	•	•
Radio Control	•	OPTION
Programmable Drive w/Controller	•	•
3 Button Controller	•	•
Installation Services Available		•
SIZE/WIDTH LIMITATIONS		
Up to 30 ft.		•
Up to 70 ft.	•	



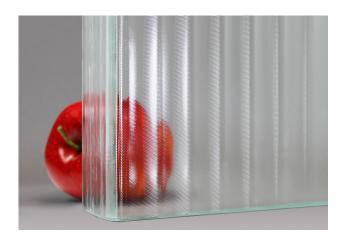
Wilson Industrial Doors • PO Box 246, Franksville, WI 53126 • info@wilsondoors.com www.wilsondoors.com • 800-558-5974 • Fax: 262-835-2660

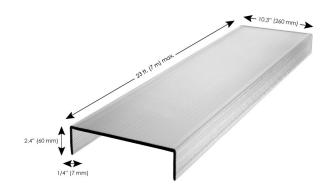




## BENØHEIM

### Moire<sup>™</sup> Fluted Channel Glass (Ultra-Brilliant Low-Iron or Regular)





### **Application:**

Interior, Exterior

### **Composition:**

Regular or optically-clear (low-iron) glass, including up to 40% post-consumer recycled glass

#### Installation:

Approx. ¼"-thick lightweight glass in channel form is relatively easy to install, especially with the smart design of Bendheim's channel glass wall systems. No specialized training is required. Any competent commercial glazier with curtainwall or storefront installation experience can handle the channel glass installation. Cranes are not required, as individual glass channels are lightweight. The channels can be glazed on site or pre-assembled at the glazier's shop using Bendheim's unique unitized channel glass systems.

#### **Approx Dimensions:**

Length = up to 23 ft. (7 m); glass is fabricated to specified length. Width = 10.3" (260 mm). Flange depth = 2.4" (60 mm). Thickness = 0.28" (7 mm). Maximum size depends on wind loads, glass safety option, and other factors. Custom sizes may be available, please inquire.

#### **Approx Weight:**

Approx. 5 lbs/ft<sup>2</sup> (24.5 kg/m<sup>2</sup>) for a single layer of channel glass (single-glazed configuration)

CHANNEL GLASS WALL SYSTEM WITH CONTINUOUS STRIP LIGHT AT PERIMETER

**EGS 08** 

Working on a project that requires customizing this product? Custom design is our specialty. Please contact your <u>local Bendheim representative</u> to discuss your project and vision.

## BENØHEIM

### Safety Options:

Standard, Tempered

### Maintenance:

Bendheim glass is easy to maintain. We suggest cleaning with warm water and a lint free cloth (terry cloth). Conventional nonabrasive glass cleaners may also be used.

#### **Performance Characteristics:**

- Visible Light Transmittance (VLT) = 77% for double-glazed, uncoated, ultra-clear (low-iron) channel glass / 72% for doubleglazed, uncoated, clear (regular) channel glass
- STC Rating = STC 34 to STC 38 | Note: STC 34 is based on test of Bendheim I-41 conventional interlocking double-glazed channel glass wall system with push-in gaskets. Wet-sealed I-60 channel glass system is projected to reach STC 38. Compare to STC 33 for a typical interior wall (1/2" drywall on each side, wood studs, no insulation) and STC 39 for a typical insulated interior wall (1/2" drywall on each side, wood studs + fiberglass insulation)

#### **Testing:**

Bendheim tempered safety channel glass is 100% heat soak tested (test is recommended for all exterior tempered glass applications), and Safety Glazing Council certified. It meets the requirements for ANSI Z97.1 & the Consumer Product Safety Commission CPSC 16FR, Part 1201 – Safety Standard for Architectural Glazing Materials. Heat soak testing minimizes the risk of spontaneous tempered glass breakage as a result of nickel sulfide inclusions.

#### **Potential Leed Credit:**

- EA Credit 1: Optimize Energy Performance
- MR Credit 4: Recycled Content
- IEQ Credit 7.1: Thermal Comfort
- IEQ Credit 8.1: Daylight & Views: Daylight 75% of Spaces
- IEQ Credit 8.2: Daylight & Views: Views for 90% of Spaces

### **Options & Customizations:**

#### **Aesthetic & Thermal Performance Options**

- Available in ultra-low-iron glass, featuring superior clarity & brilliance, or regular-iron glass (approx. 30-40% post-consumer content)
- Sand-Blast & DuraEtch® Options: sand-blasted 2nd surface and durable, fritted Dura-Etch® (simulated acid etch) obscure views, diffuse light, and protects against glare
- Fritted Colors: a rich palette of hundreds of colorfast, scratch resistant, translucent & opaque colors
- Thermal Performance Coatings: Low-E & Azur (special production)
- Thermal Insulation Interlayers: Okapane (acrylic tubes) & Wacotech TIMax (fiberglass)

Working on a project that requires customizing this product? Custom design is our specialty. Please contact your <u>local Bendheim representative</u> to discuss your project and vision.

## **BENØHEIM**



Fritted colors



Low-E thermal performance coating



Azur thermal performance coating



Channel glass wall with Wacotech insulation

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